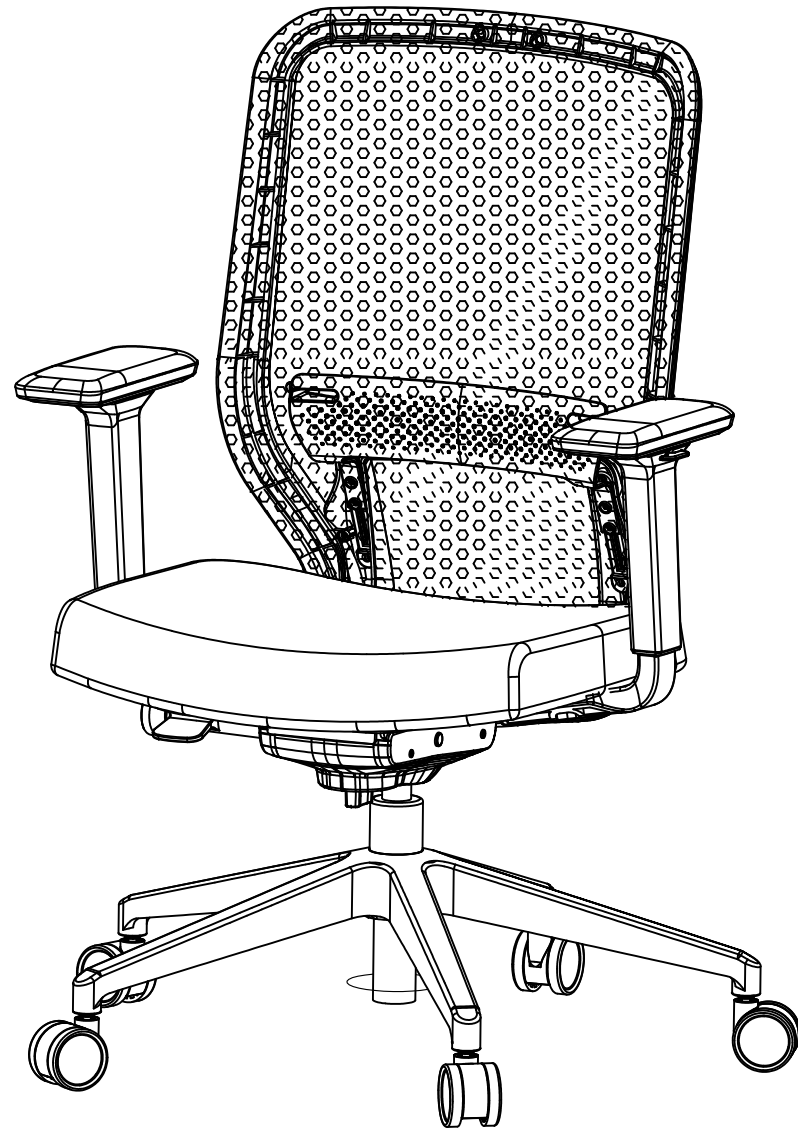
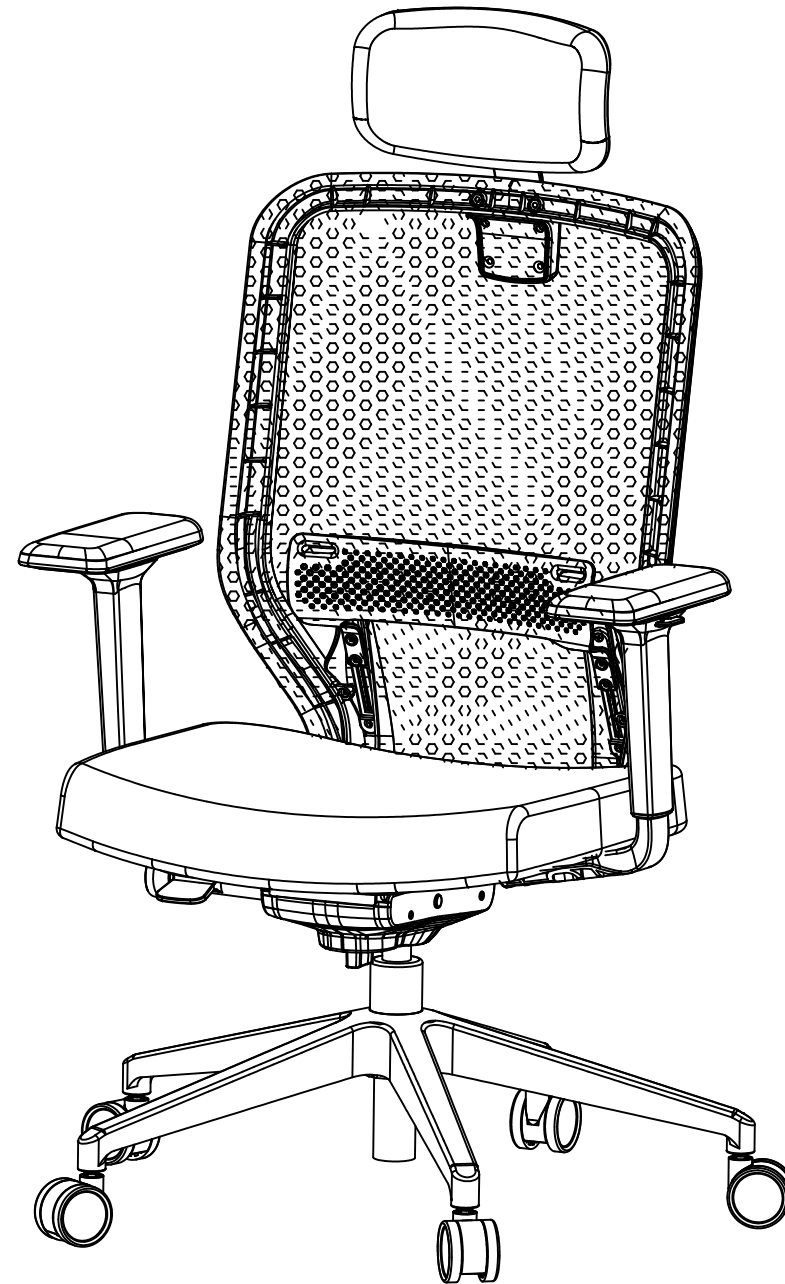


PRODUCT/MODEL: SERVICE AGL FOR GRETA 2 CHAIR WITH & W/O HEADREST



GRETA 2 CHAIR

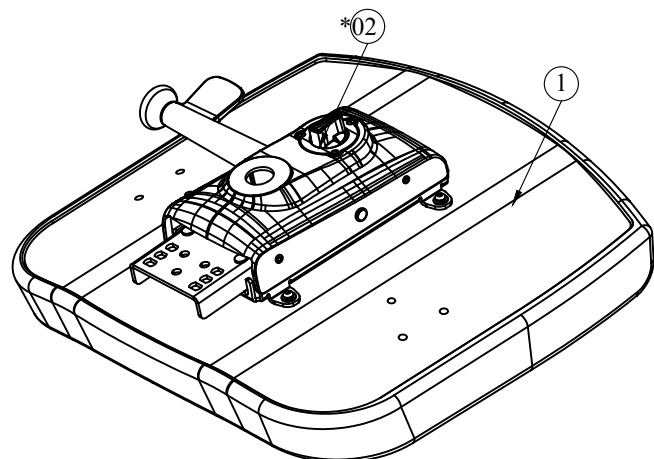


GRETA 2 CHAIR WITH HEADREST

REV	MODIFICATION	MOD. BY	DATE	CH.NOTE NO

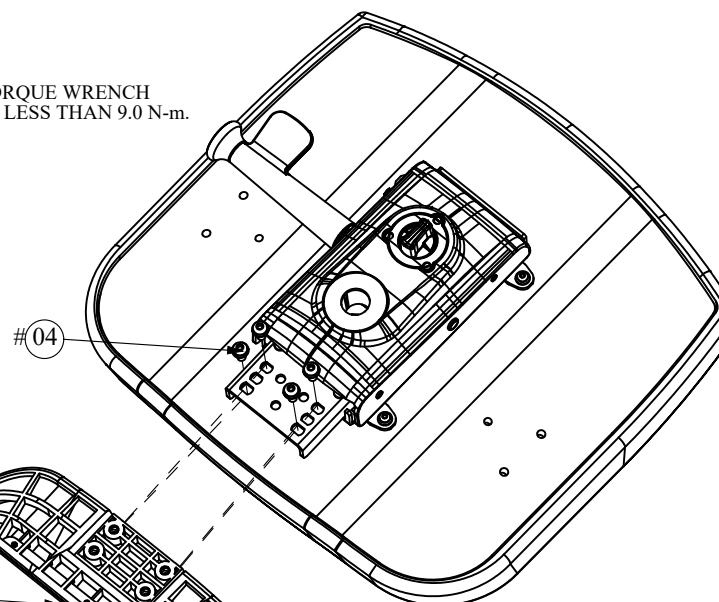
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PRODUCT/MODEL: SERVICE AGL FOR GRETA 2 CHAIR WITH & W/O HEADREST

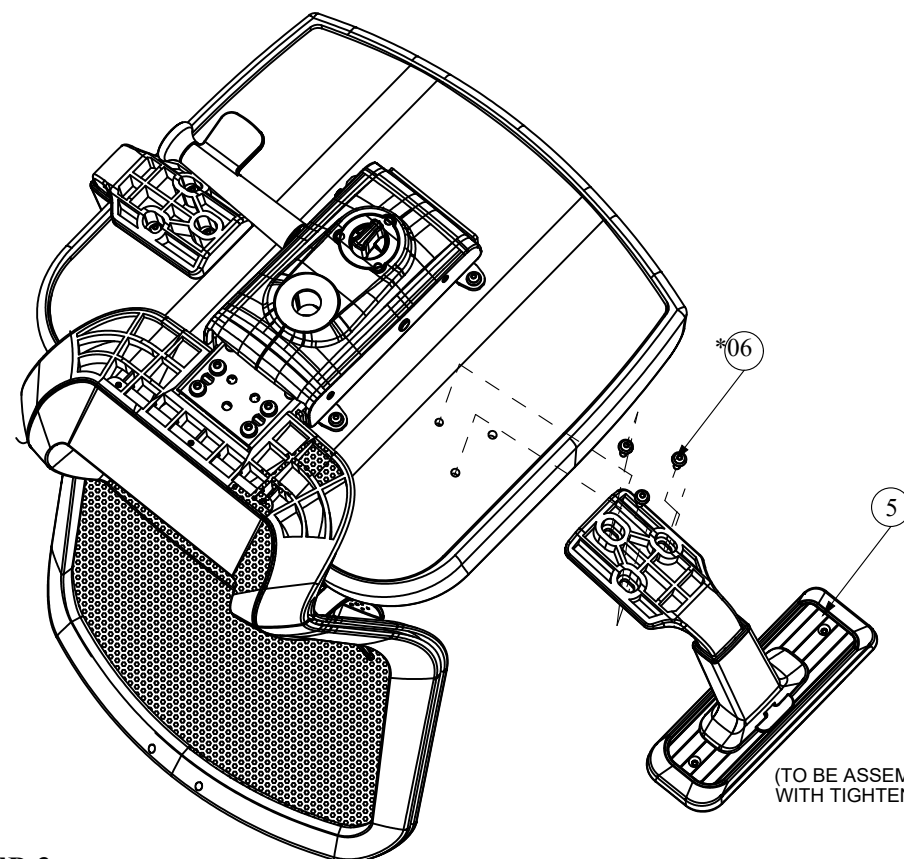


STEP-1:
TAKE THE SEAT WITH THE ASSEMBLED MECHANISM.

NOTE:
#-TO BE ASSEMBLED USING A TORQUE WRENCH WITH TIGHTENING TORQUE NOT LESS THAN 9.0 N-m.



STEP-2:
SCREW THE BACK TO THE MECHANISM.
(NOTE : MAINTAIN UNIFORM GAP BETWEEN SEAT AND BACK)



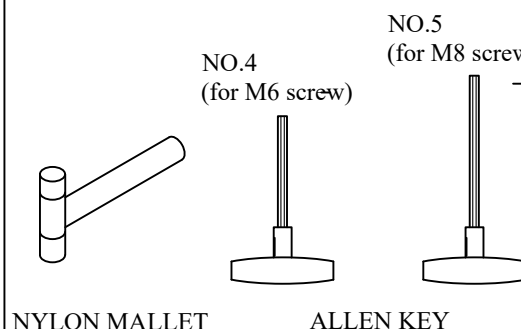
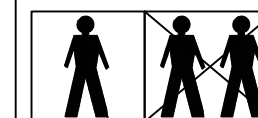
STEP-3
SCREW THE ARMREST TO THE SEAT.
(NOTE:- WHILE ASSEMBLING THE ARMREST, ALIGN IT SUCH THAT UNIFORM GAP IS MAINTAINED BETWEEN ARMREST AND BACK.)

(TO BE ASSEMBLED USING A TORQUE WRENCH WITH TIGHTENING TORQUE 6 N-m Max)

#PREFITTED WITH BACK
*PREFITTED WITH SEAT

Sr.No.	DESCRIPTION	QTY.
01	GRETA 2 UPH SEAT ASSEMBLY	1
02	BIO SYNCHRO MECHANISM	1
03	GREAT 2 UPH BACK ASSEMBLY	1
04	M8x30 INT. SOC BUTTON HD M/C SCREW	04
05	GRETA 2 ARMREST ASSEMBLY	1 pair
06	M6x30 INT. SOC BUTTON HD M/C SCREW	6
07	GAS LIFT ASSEMBLY T3	1
08	CASTOR REGAL SLEEK60 HUB Ø23.5 WITH KING PIN	5
09	PEDESTAL MODEL-JNB254 DIA 50.8	1
10	GRETA 2 HEADREST ASSEMBLY	01
11	M6x35 SOC BUTTON HD M/C SCREW	02
12	M6 HEX NUT	02
13	CAP FOR BACK FRAME	02
14	GRETA 2 HEADREST REAR CAP	01

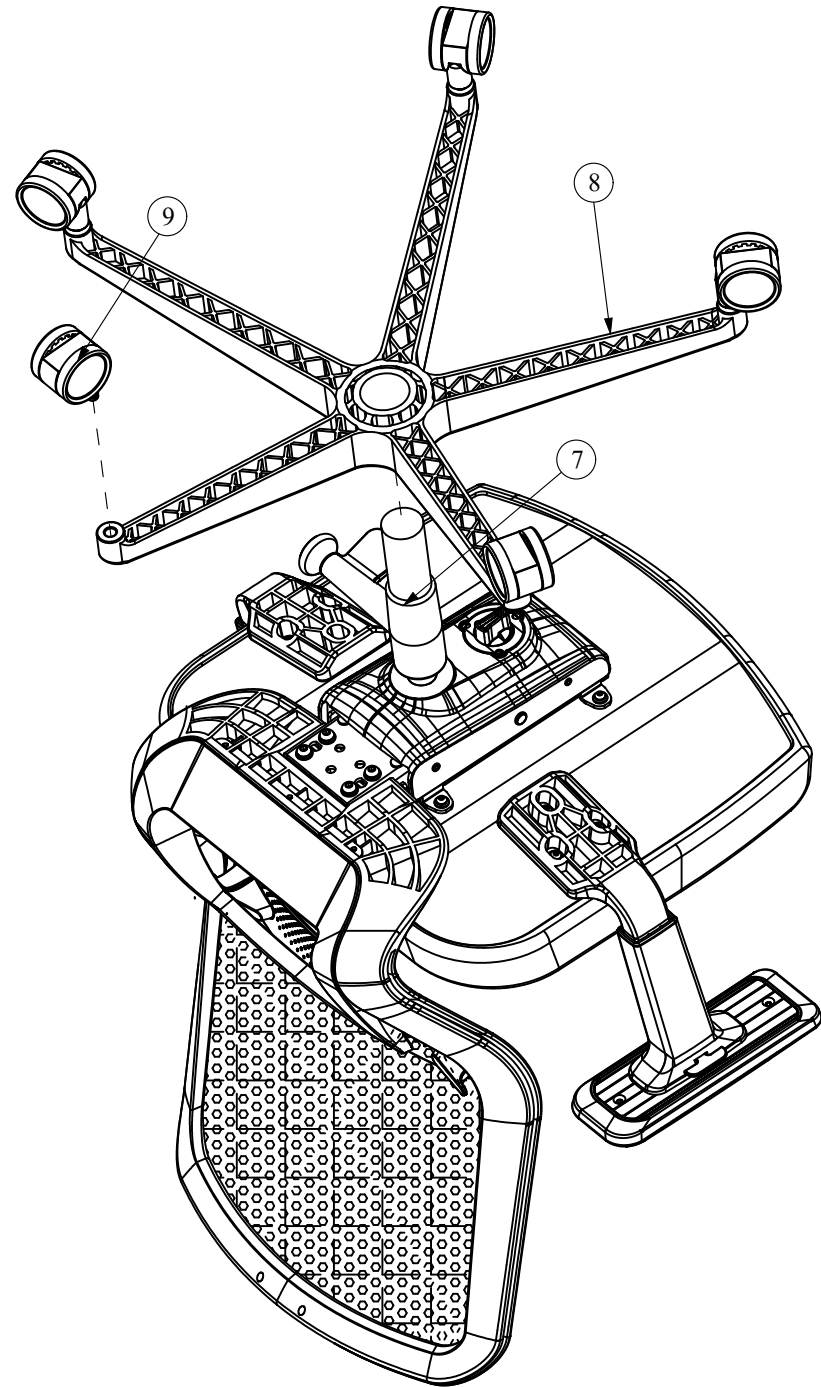
* PLEASE STUDY THE ASSEMBLY INSTRUCTION CAREFULLY & FAMILIARISE YOURSELF WITH THE PARTS BEFORE ASSEMBLY.
* WORK AREA: TABLE TOP WITH CARTON LAID DOWN TO PROTECT THE SUB ASSEMBLY AND OTHER COMPONENTS
* ENSURE THAT ALL THE ITEMS LISTED IN PART LIST ARE PRESENT BEFORE ASSEMBLY
* AFTER ASSEMBLY CHECK THE GAP BETWEEN THE BACK AND ARMREST, IF UNEVEN UNSCREW THE BACK AND ARMREST AND ALIGN IT PROPERLY.



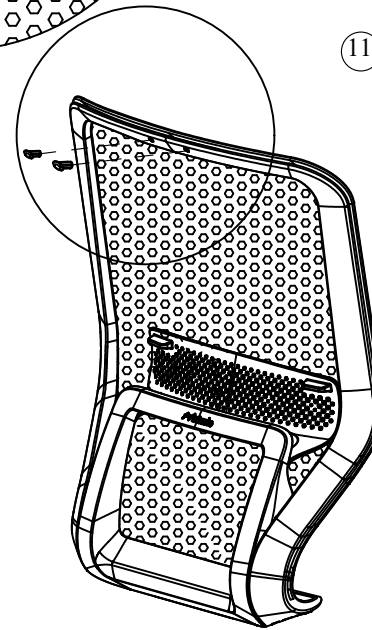
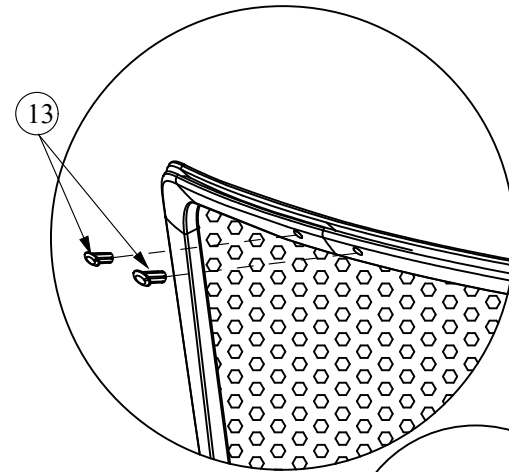
A6	ADDED A GENERAL NOTE	SUMIT	25/05/23	DEV.REV.
A5	ADDED NOTE ABOUT ARMREST.	SUMIT	09/02/23	DEV.REV.
A4	ADDED STEPS	SUMIT	06/12/22	DEV.REV.
A3	CHANGED THE HARDWARE FROM M6X25 TO M6X30	SUMIT	26/11/22	DEV.REV.
A2	ITEM No 4 & 11 updated for length	NITESH	28/10/22	DEV.REV.
A1	TABLE REARRANGED FOR NUMBERS.	NITESH	28/02/19	DEV.REV.
REV	MODIFICATION	MOD.BY	DATE	CH.NOTE NO

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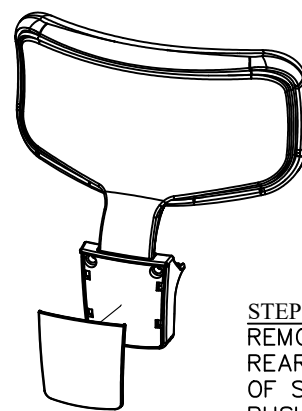
STEPS TO ASSEMBLE HEADREST



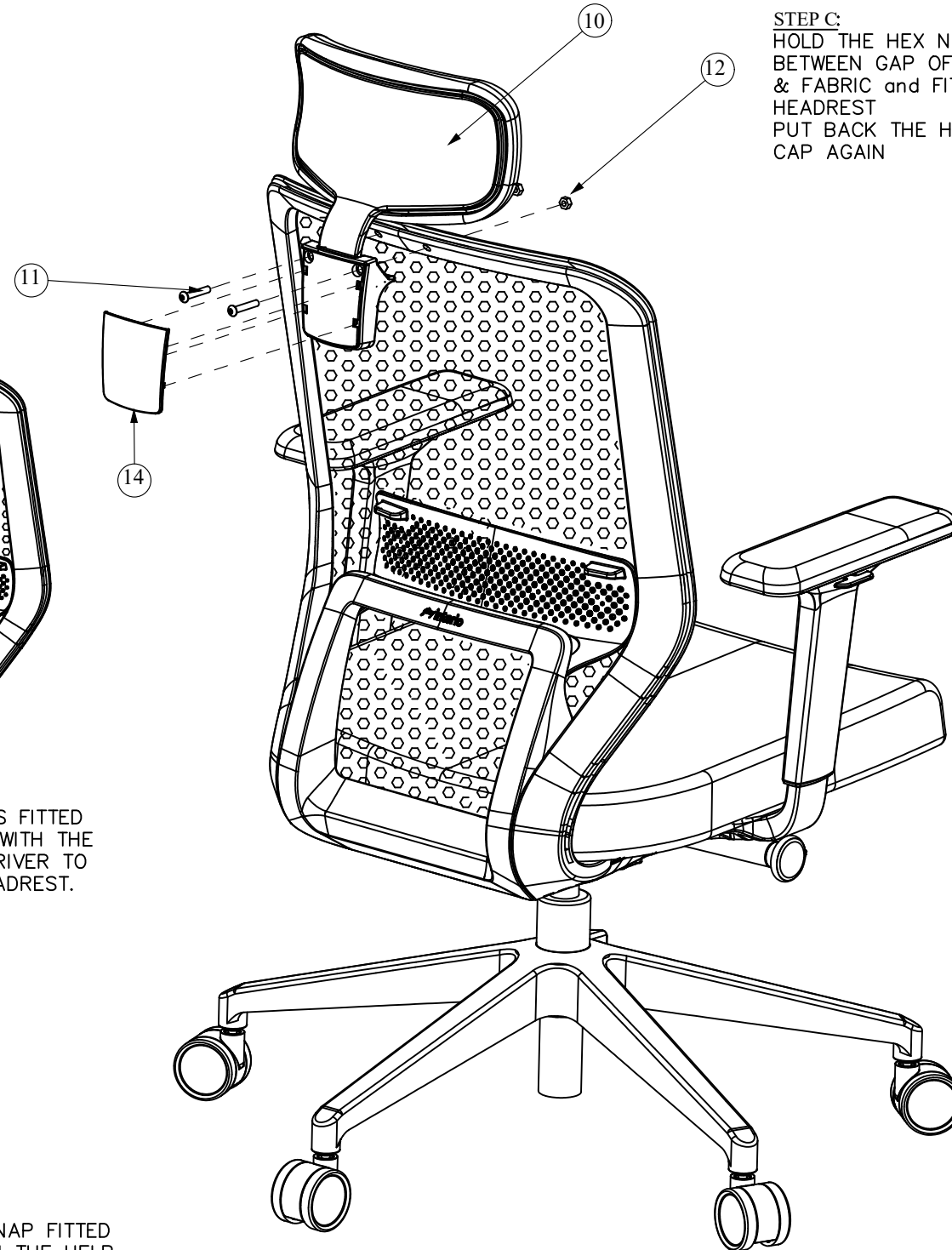
STEP-4:
FIT GASLIFT, PEDESTAL & CASTORS.



STEP A:
REMOVE THE PRESS FITTED
BACK FRAME CAP WITH THE
HELP OF SCREW DRIVER TO
ASSEMBLE THE HEADREST.



STEP B:
REMOVE THE SNAP FITTED
REAR CAP WITH THE HELP
OF SCREW DRIVER
PUSHING FROM DOWN.



STEP C:
HOLD THE HEX NUT FROM INSIDE
BETWEEN GAP OF BACK FRAME
& FABRIC and FIT THE
HEADREST
PUT BACK THE HEADREST REAR
CAP AGAIN

REV	MODIFICATION	MOD. BY	DATE	CH.NOTE NO

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