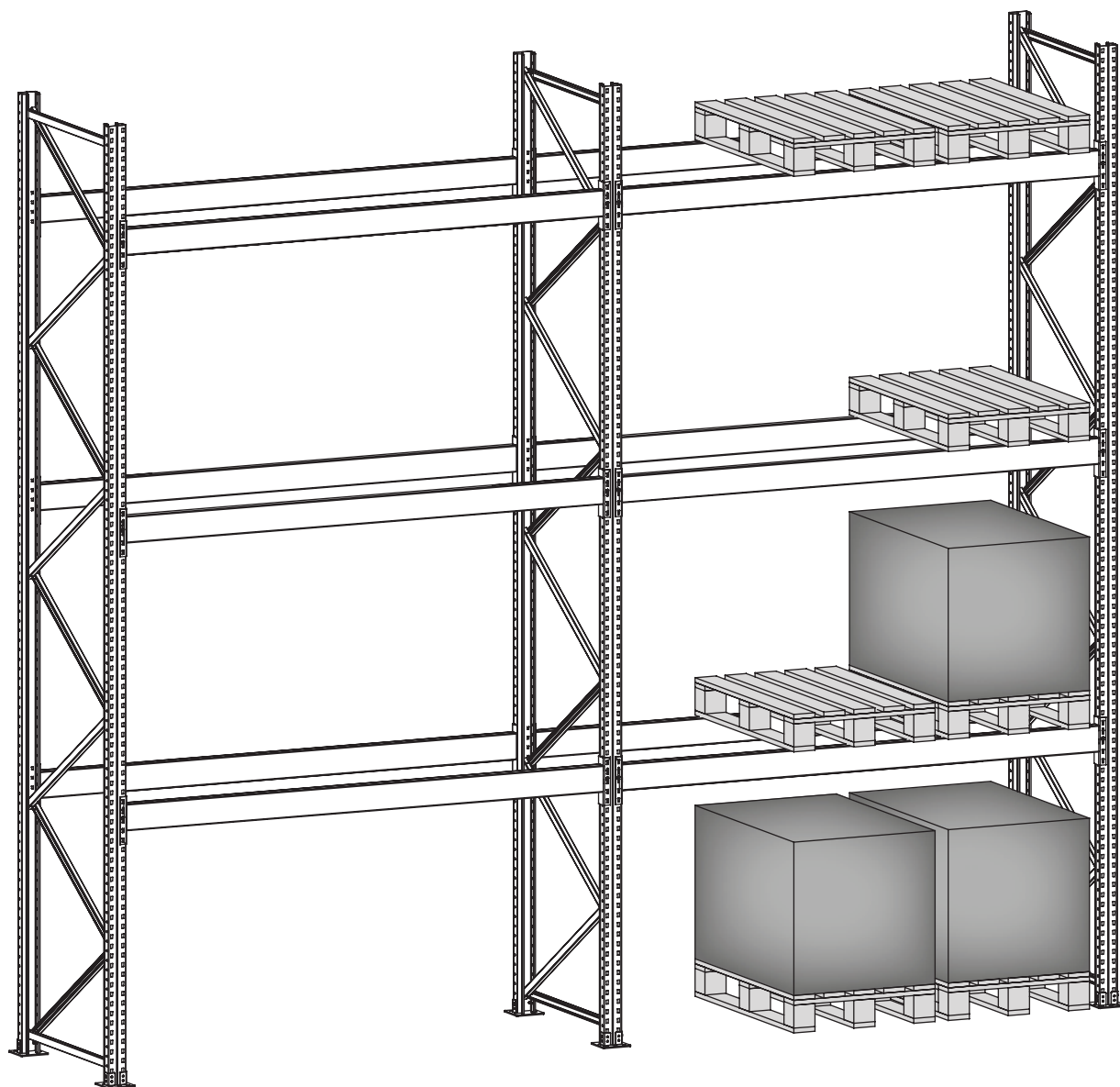


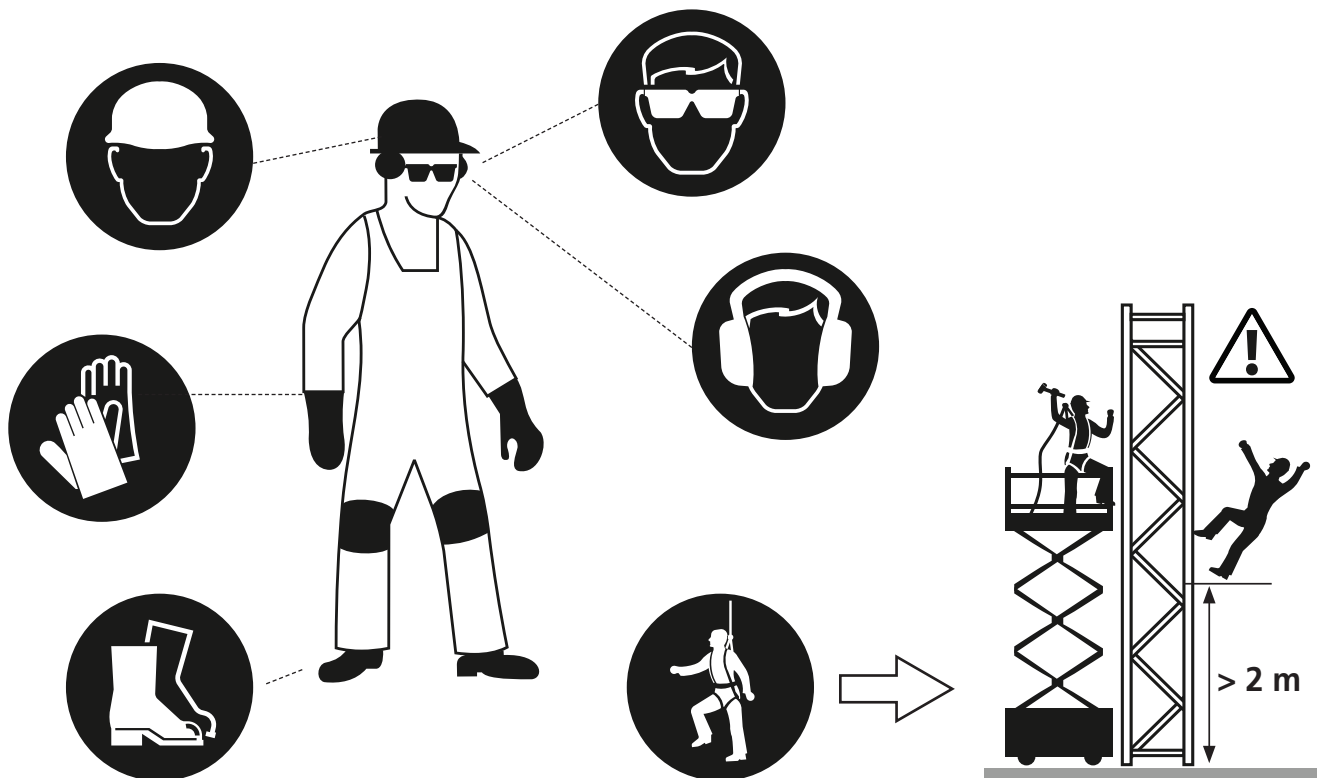
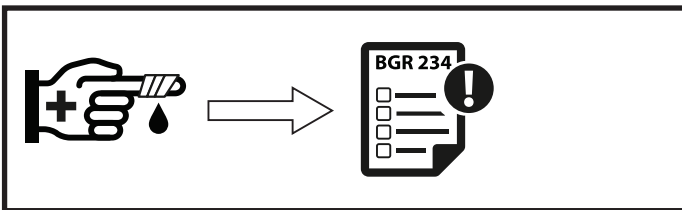
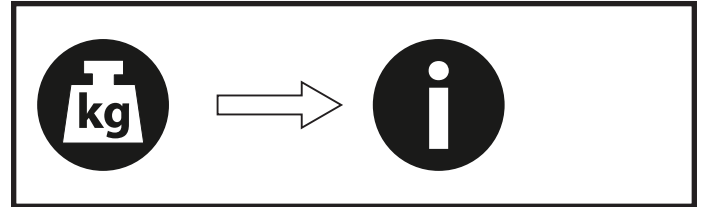
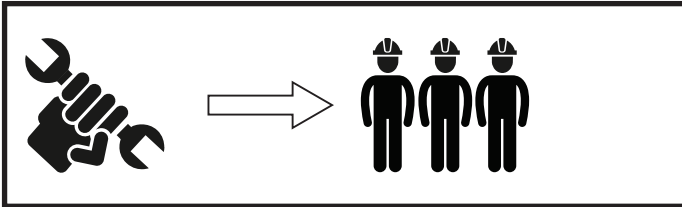
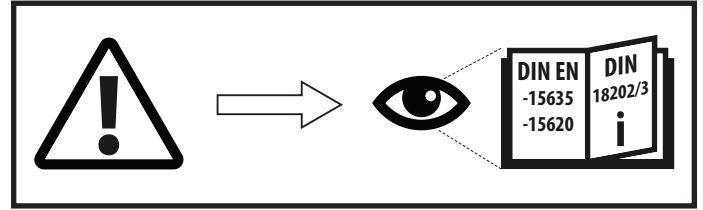
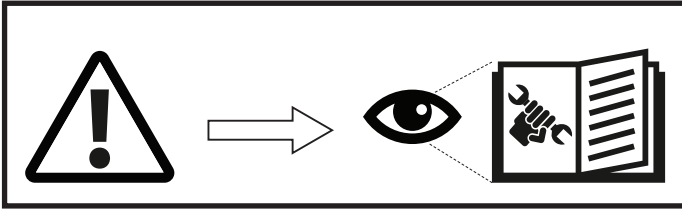


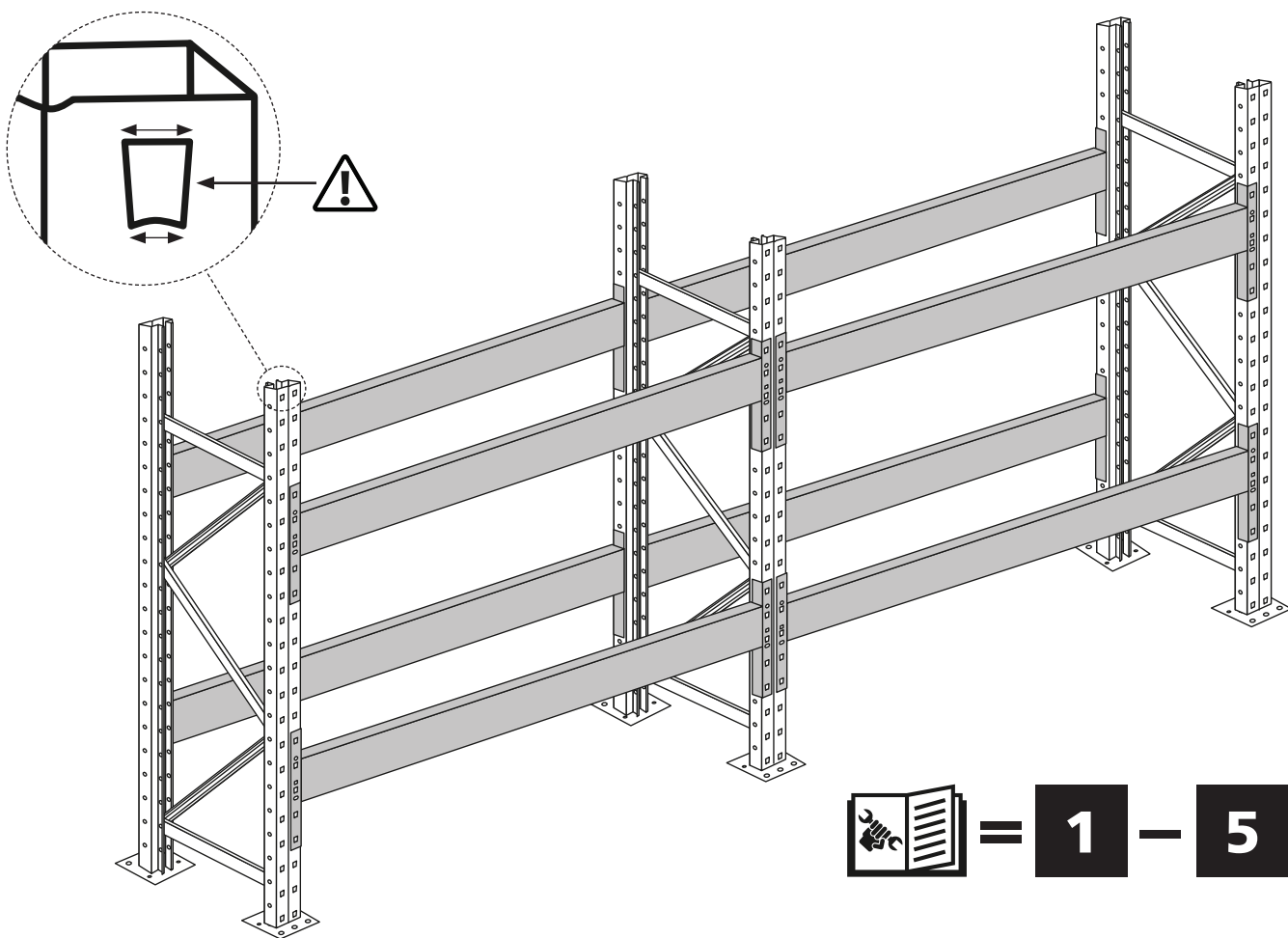
# Palettenregale - Montage- und Bedienungsanleitung

Art.-Nr. 13048-OT

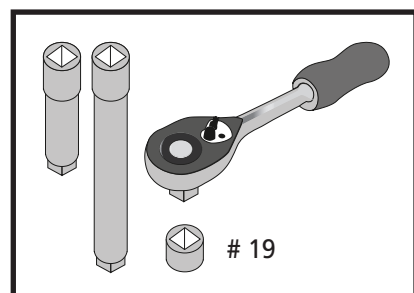
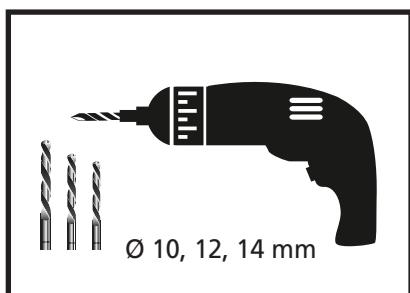
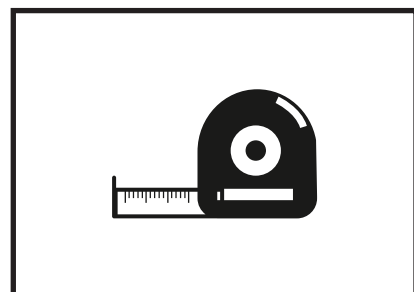
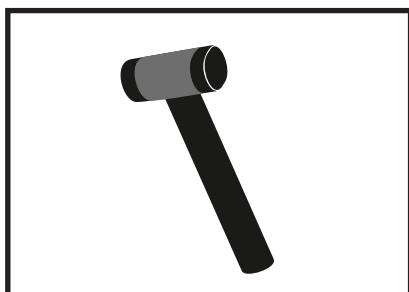
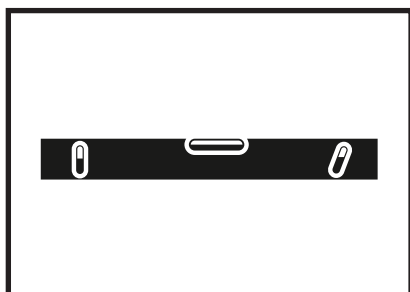
GB Pallet racks - **Assembly and operating instructions**  
FR Rayonnage à palettes - **Instructions de montage et de service**  
NL Palletstelling - **Opbouw- en Bedieningshandleiding**  
ES Estantería para palets - **Instrucciones de montaje y uso**  
IT Scaffale porta pallett - **Istruzioni per il montaggio e l'uso**  
PT Porta paletes - **Manual de montagem e instruções**  
PL Regał paletowy - **Instrukcja montażu i eksploatacji**  
CZ Paletový regál - **Navod k montáži a obsluze**  
HU Raklapos állványok - **Felepítési és használati utasítás**  
RO Stelaj pentru paletă - **Instrucțiuni de asamblare și utilizare**

DK Pallereol - **Opbygnings- og Betjeningsmanuel**  
NO Pallereoler - **Montasje- og Betjeningsveiledning**  
SE Pallställ - **Monterings- och Bruksanvisning**  
RU Паллетный стеллаж - **Монтаж и Инструкция по эксплуатации**  
TR Palet rafları - **Montaj ya kullanma kılavuzu**  
SI Paletni regali - **Namestitev in Operating Manual**  
HR Stalci paleta - **Instalacija i Operativni Priručnik**  
SK Paletové regály - **Návod na inštaláciu a obsluhu**  
JP パレットラック - **設置・操作マニュアル**  
CN 托盤架 - **安裝和操作手冊**



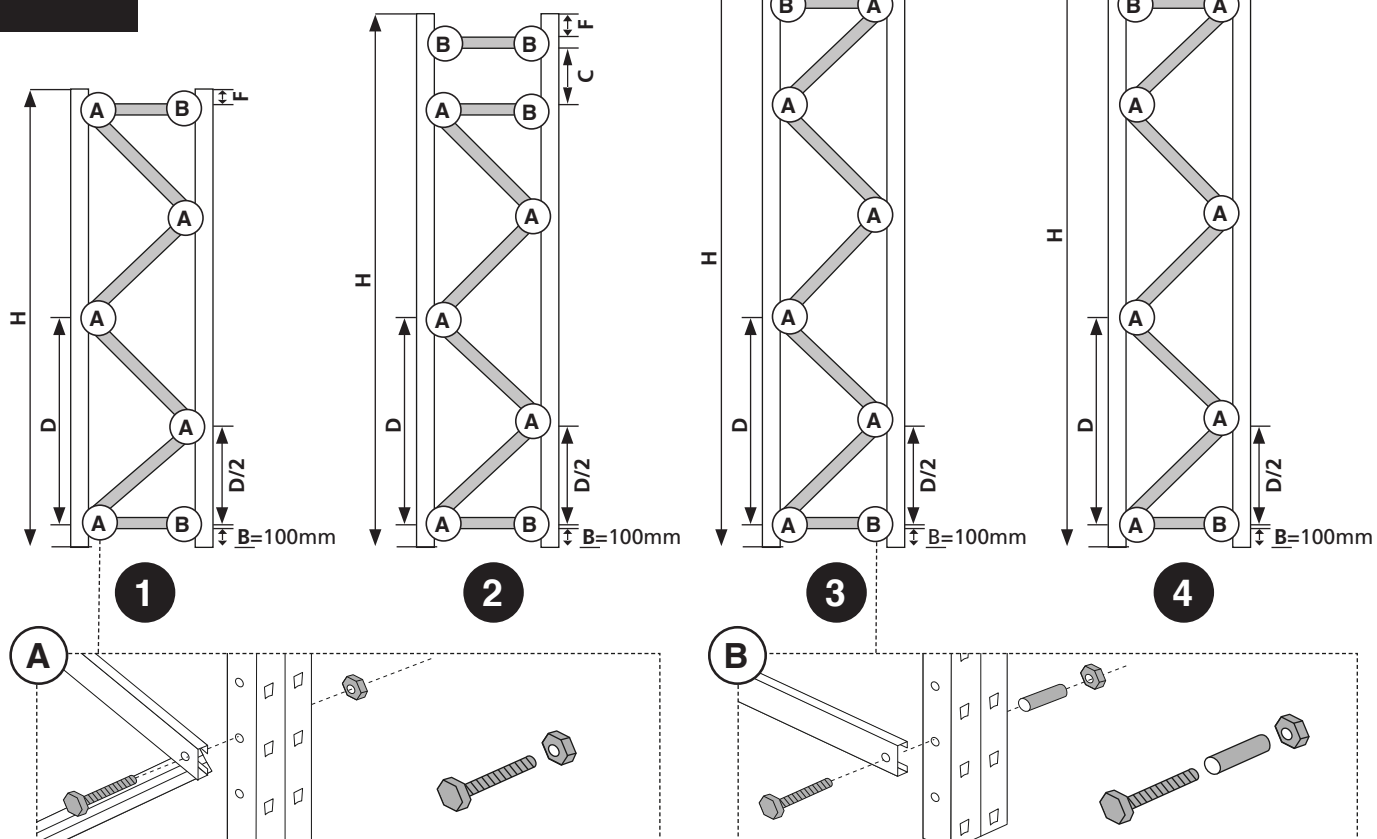


= **1 – 5**





# 1



## Typ S610-N / S620-N / S625-N

| H<br>mm | 1 | 2 | 3 | 4 |    |   | B | A  | C<br>mm | F<br>mm |
|---------|---|---|---|---|----|---|---|----|---------|---------|
| 2000    |   |   | ● |   | 3  | 2 | 2 | 4  | 0       | 100     |
| 2500    |   |   |   | ● | 3  | 3 | 4 | 4  | 550     | 50      |
| 3000    |   | ● |   |   | 4  | 3 | 4 | 5  | 450     | 50      |
| 3500    |   |   |   | ● | 5  | 3 | 4 | 6  | 350     | 50      |
| 4000    |   | ● |   |   | 6  | 3 | 4 | 7  | 250     | 50      |
| 4500    |   |   | ● |   | 7  | 2 | 2 | 8  | 0       | 200     |
| 5000    | ● |   |   |   | 8  | 2 | 2 | 9  | 0       | 100     |
| 5500    |   | ● |   |   | 8  | 3 | 4 | 9  | 550     | 50      |
| 6000    |   |   |   | ● | 9  | 3 | 4 | 10 | 450     | 50      |
| 6500    |   | ● |   |   | 10 | 3 | 4 | 11 | 350     | 50      |
| 7000    |   |   |   | ● | 11 | 3 | 4 | 12 | 250     | 50      |
| 7500    | ● |   |   |   | 12 | 2 | 2 | 13 | 0       | 200     |
| 8000    |   |   | ● |   | 13 | 2 | 2 | 14 | 0       | 100     |
| 8500    |   |   |   | ● | 13 | 3 | 4 | 14 | 550     | 50      |
| 9000    |   | ● |   |   | 14 | 3 | 4 | 15 | 450     | 50      |
| 9500    |   |   |   | ● | 15 | 3 | 4 | 16 | 350     | 50      |
| 10000   |   | ● |   |   | 16 | 3 | 4 | 17 | 250     | 50      |
| 10500   |   |   | ● |   | 17 | 2 | 2 | 18 | 0       | 200     |
| 11000   | ● |   |   |   | 18 | 2 | 2 | 19 | 0       | 100     |
| 11500   |   | ● |   |   | 18 | 3 | 4 | 19 | 550     | 50      |
| 12000   |   |   |   | ● | 19 | 3 | 4 | 20 | 450     | 50      |

| D mm | D/2 mm |
|------|--------|
| 1200 | 600    |



## Typ S635-N

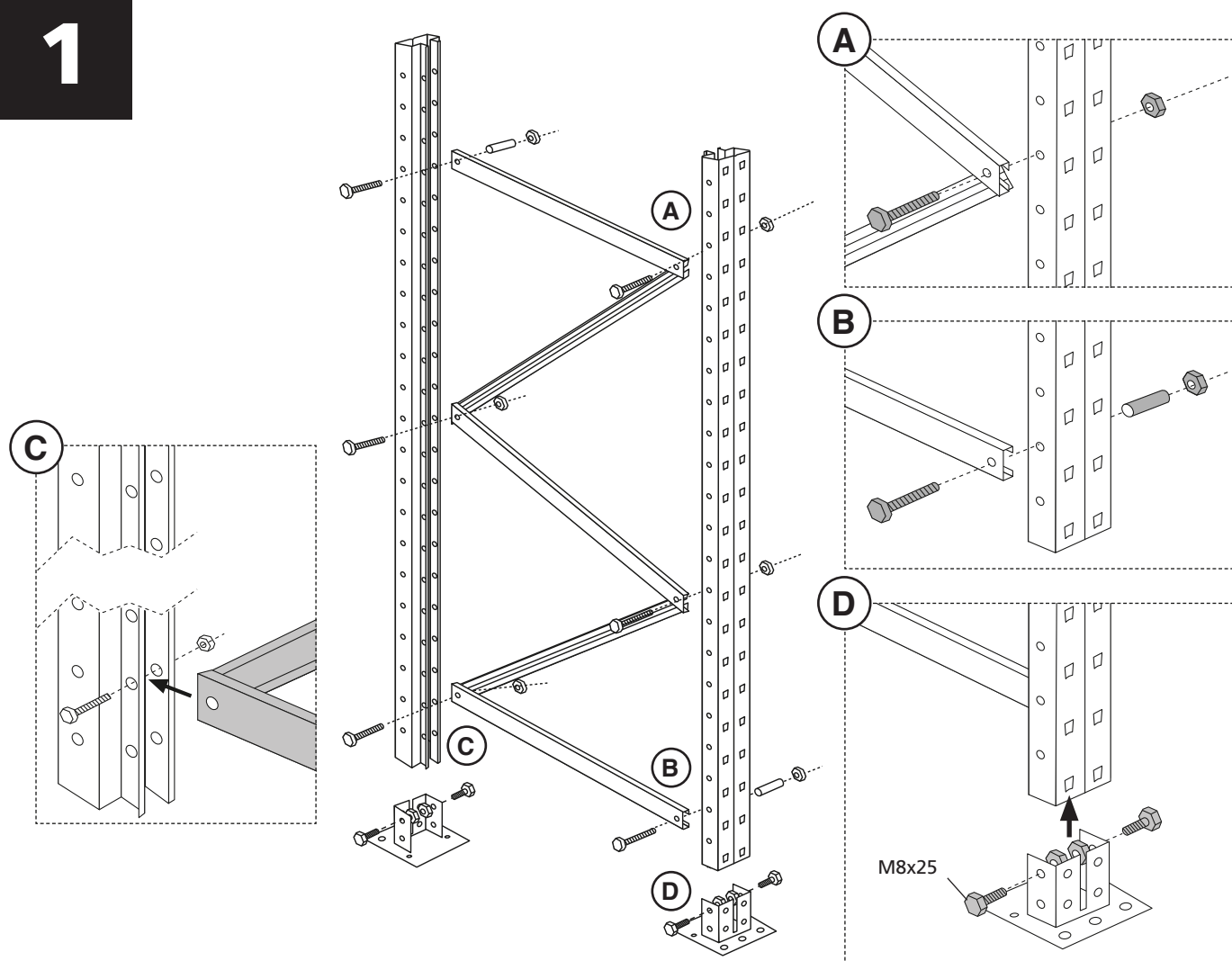
| H<br>mm | 1 | 2 | 3 | 4 |    |   | B | A  | C<br>mm | F<br>mm |
|---------|---|---|---|---|----|---|---|----|---------|---------|
| 2000    |   | ● |   |   | 2  | 3 | 4 | 3  | 450     | 50      |
| 2500    |   |   |   | ● | 3  | 3 | 4 | 4  | 250     | 50      |
| 3000    | ● |   |   |   | 4  | 2 | 2 | 5  | 0       | 100     |
| 3500    |   | ● |   |   | 4  | 3 | 4 | 5  | 550     | 50      |
| 4000    |   |   |   | ● | 5  | 3 | 4 | 6  | 350     | 50      |
| 4500    | ● |   |   |   | 6  | 2 | 2 | 7  | 0       | 200     |
| 5000    |   | ● |   |   | 6  | 3 | 4 | 7  | 650     | 50      |
| 5500    |   |   |   | ● | 7  | 3 | 4 | 8  | 450     | 50      |
| 6000    |   | ● |   |   | 8  | 3 | 4 | 9  | 250     | 50      |
| 6500    |   |   | ● |   | 9  | 2 | 2 | 10 | 0       | 100     |
| 7000    |   |   |   | ● | 9  | 3 | 4 | 10 | 550     | 50      |
| 7500    |   | ● |   |   | 10 | 3 | 4 | 11 | 350     | 50      |
| 8000    |   |   | ● |   | 11 | 2 | 2 | 12 | 0       | 200     |
| 8500    |   |   |   | ● | 11 | 3 | 4 | 12 | 650     | 50      |
| 9000    |   | ● |   |   | 12 | 3 | 4 | 13 | 450     | 50      |
| 9500    |   |   |   | ● | 13 | 3 | 4 | 14 | 250     | 50      |
| 10000   | ● |   |   |   | 14 | 2 | 2 | 15 | 0       | 100     |
| 10500   |   | ● |   |   | 14 | 3 | 4 | 15 | 550     | 50      |
| 11000   |   |   |   | ● | 15 | 3 | 4 | 16 | 350     | 50      |
| 11500   | ● |   |   |   | 16 | 2 | 2 | 17 | 0       | 200     |
| 12000   |   | ● |   |   | 16 | 3 | 4 | 17 | 650     | 50      |

| D mm | D/2 mm |
|------|--------|
| 1400 | 700    |

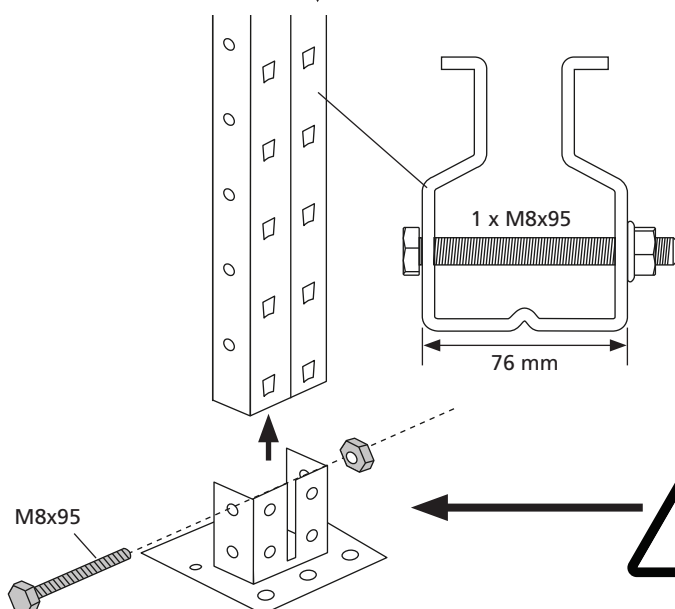




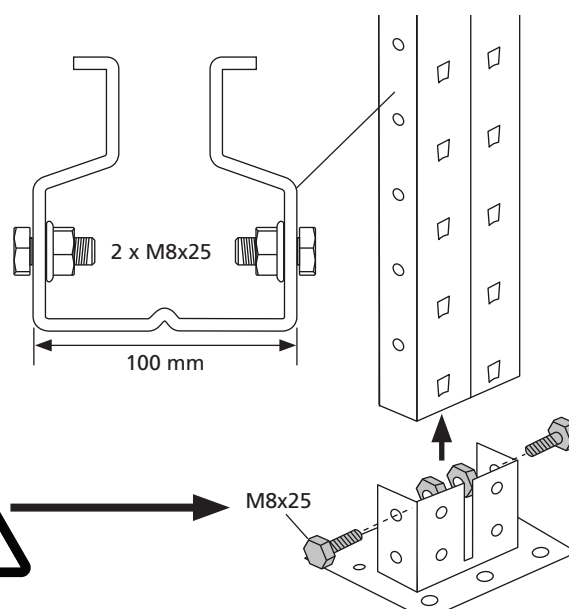
1



**S610-N / S620-N**



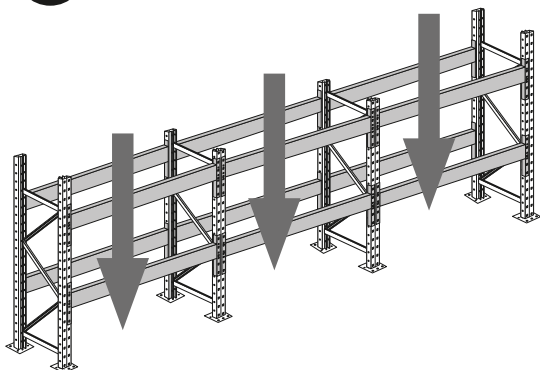
**S625-N / S635-N**



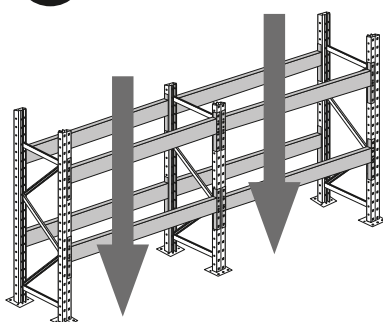
**2**



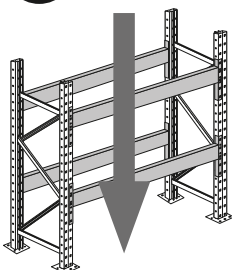
**3 x + > = 100 %**



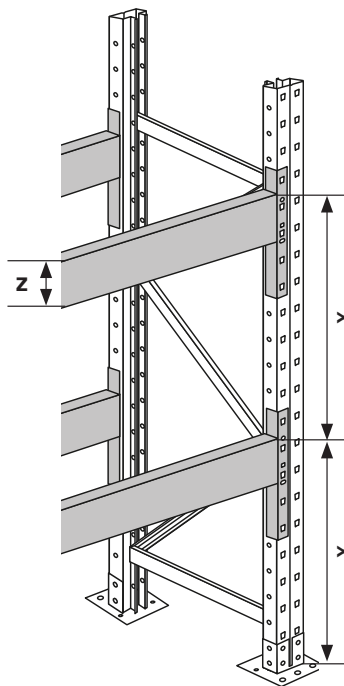
**2 x = 90 %**



**1 x = 80 %**



**2.1**



$$Y = X \pm 20 \%$$

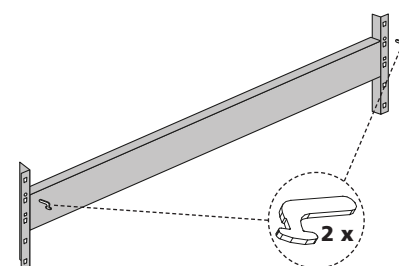
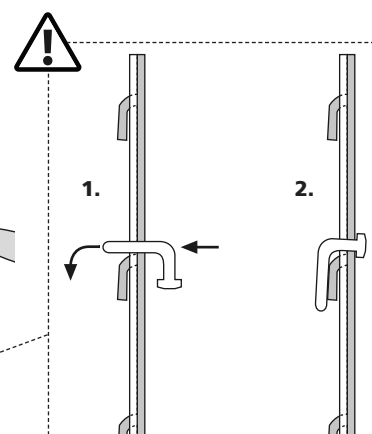
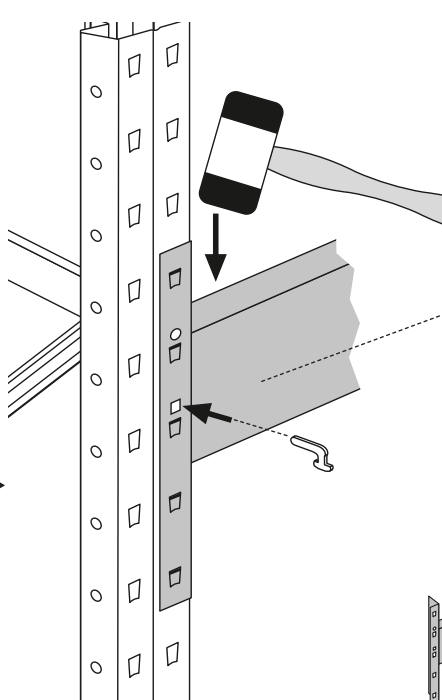
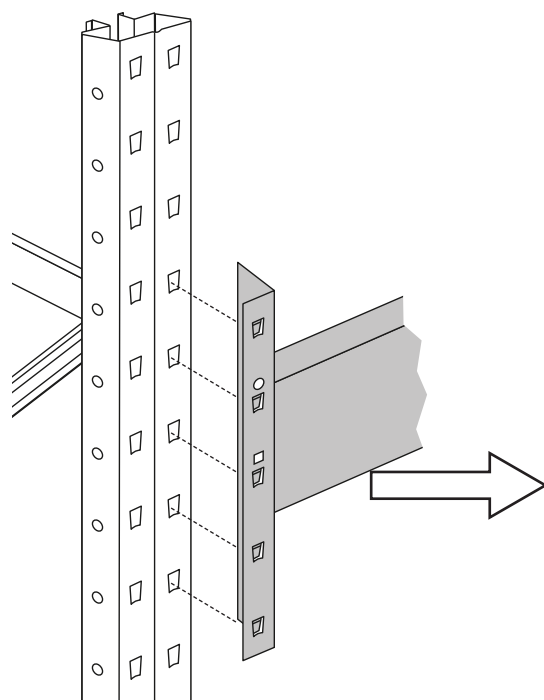
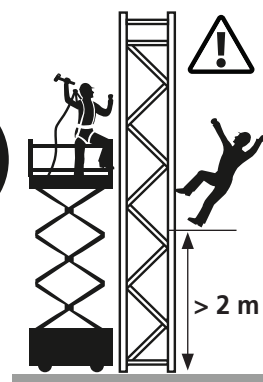
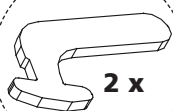
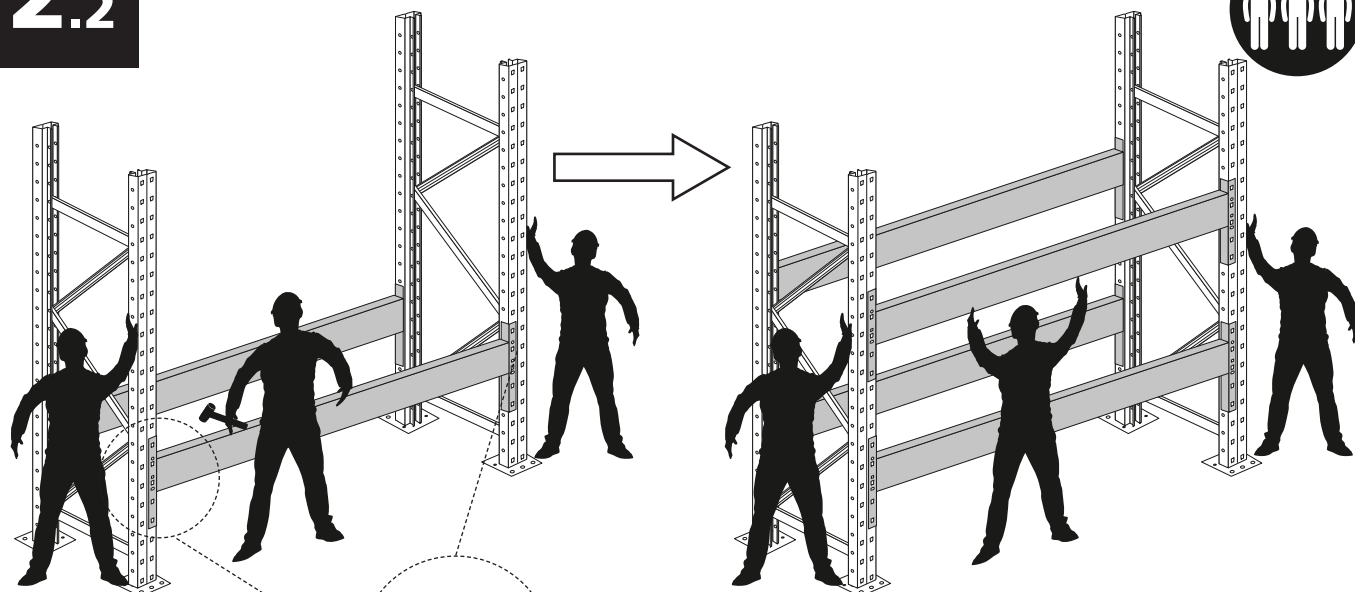
| Z < 80 x 40 mm |        |        |        |        |
|----------------|--------|--------|--------|--------|
| X mm           | Typ kg |        |        |        |
|                | S610-N | S620-N | S625-N | S635-N |
| 1.000          | 8.114  | 10.222 | 11.695 | 12.857 |
| 1.100          | 7.585  | 9.756  | 11.138 | 12.246 |
| 1.200          | 7.086  | 9.121  | 10.545 | 11.595 |
| 1.300          | 6.615  | 8.454  | 9.988  | 10.982 |
| 1.400          | 6.174  | 7.830  | 9.484  | 10.429 |
| 1.500          | 5.761  | 7.280  | 9.021  | 9.920  |
| 1.600          | 5.378  | 6.807  | 8.576  | 9.431  |
| 1.700          | 5.024  | 6.396  | 8.129  | 8.940  |
| 1.800          | 4.699  | 6.027  | 7.673  | 8.440  |
| 1.900          | 4.404  | 5.680  | 7.217  | 7.939  |
| 2.000          | 4.138  | 5.342  | 6.787  | 7.466  |
| 2.100          | 3.900  | 5.012  | 6.415  | 7.059  |
| 2.200          | 3.692  | 4.695  | 6.135  | 6.752  |
| 2.300          | 3.513  | 4.410  | 5.958  | 6.559  |
| 2.400          | 3.364  | 4.176  | 5.857  | 6.450  |
| 2.500          | 3.243  | 4.013  | 5.738  | 6.321  |
| 2.600          | 3.152  | 3.929  | 5.406  | 5.957  |

| Z < 100 x 40 mm |        |        |        |        |
|-----------------|--------|--------|--------|--------|
| X mm            | Typ kg |        |        |        |
|                 | S610-N | S620-N | S625-N | S635-N |
| 1.000           | 8.733  | 11.123 | 13.057 | 14.357 |
| 1.100           | 8.689  | 11.066 | 12.793 | 14.066 |
| 1.200           | 8.391  | 10.687 | 12.377 | 13.609 |
| 1.300           | 7.974  | 10.157 | 11.902 | 13.086 |
| 1.400           | 7.520  | 9.580  | 11.414 | 12.550 |
| 1.500           | 7.073  | 9.010  | 10.933 | 12.021 |
| 1.600           | 6.649  | 8.469  | 10.462 | 11.503 |
| 1.700           | 6.250  | 7.960  | 9.996  | 10.990 |
| 1.800           | 5.873  | 7.479  | 9.531  | 10.479 |
| 1.900           | 5.515  | 7.023  | 9.070  | 9.972  |
| 2.000           | 5.177  | 6.594  | 8.620  | 9.478  |
| 2.100           | 4.865  | 6.198  | 8.196  | 9.012  |
| 2.200           | 4.587  | 5.845  | 7.814  | 8.591  |
| 2.300           | 4.349  | 5.543  | 7.484  | 8.229  |
| 2.400           | 4.149  | 5.288  | 7.205  | 7.921  |
| 2.500           | 3.965  | 5.055  | 6.946  | 7.636  |
| 2.600           | 3.748  | 4.778  | 6.638  | 7.298  |

| Z > 100 x 40 mm |        |        |        |        |
|-----------------|--------|--------|--------|--------|
| X mm            | Typ kg |        |        |        |
|                 | S610-N | S620-N | S625-N | S635-N |
| 1.000           | 9.184  | 11.699 | 13.673 | 15.040 |
| 1.100           | 9.143  | 11.647 | 13.639 | 14.993 |
| 1.200           | 9.002  | 11.468 | 13.424 | 14.752 |
| 1.300           | 8.811  | 11.225 | 13.145 | 14.448 |
| 1.400           | 8.586  | 10.940 | 12.853 | 14.132 |
| 1.500           | 8.329  | 10.612 | 12.551 | 13.808 |
| 1.600           | 8.032  | 10.234 | 12.225 | 13.456 |
| 1.700           | 7.690  | 9.800  | 11.858 | 13.057 |
| 1.800           | 7.306  | 9.311  | 11.444 | 12.602 |
| 1.900           | 6.888  | 8.780  | 10.989 | 12.101 |
| 2.000           | 6.456  | 8.230  | 10.520 | 11.583 |
| 2.100           | 6.034  | 7.693  | 10.070 | 11.087 |
| 2.200           | 5.646  | 7.201  | 9.675  | 10.654 |
| 2.300           | 5.310  | 6.773  | 9.349  | 10.301 |
| 2.400           | 5.022  | 6.407  | 9.070  | 10.003 |
| 2.500           | 4.748  | 6.059  | 8.742  | 9.650  |
| 2.600           | 4.402  | 5.620  | 8.170  | 9.016  |

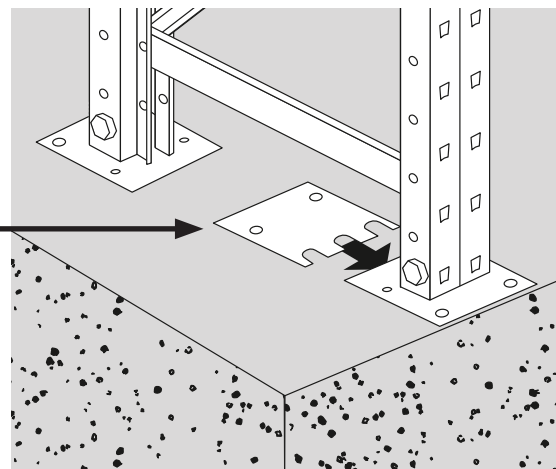
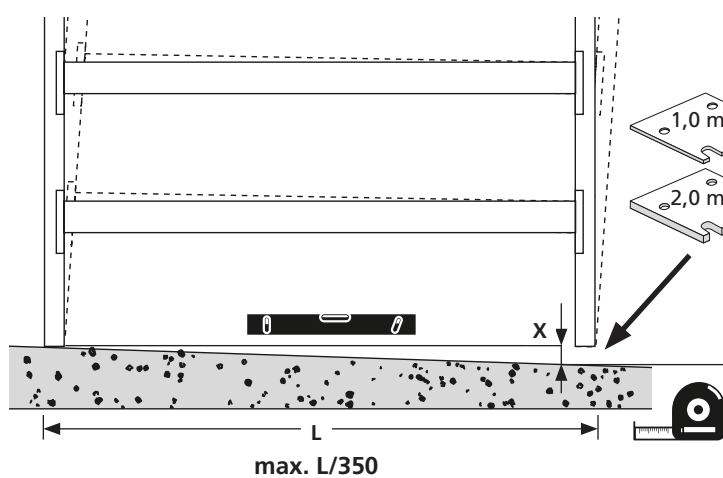
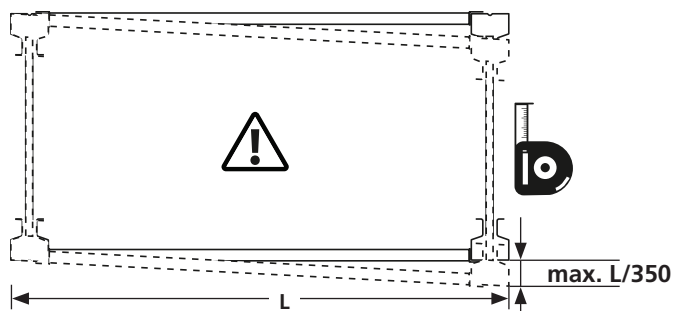
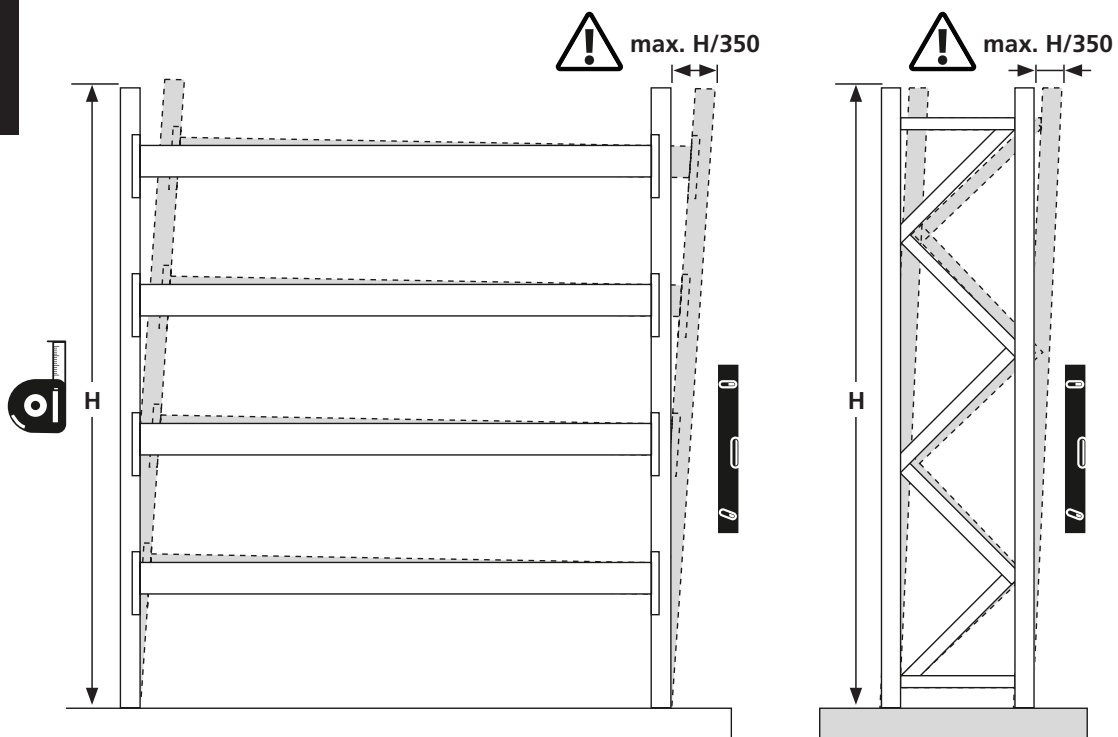


# 2.2



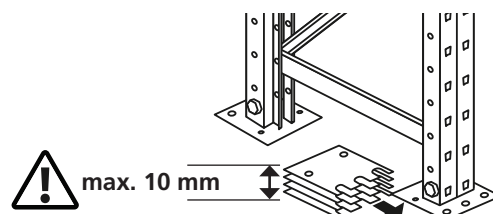
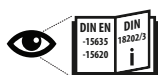


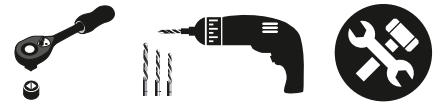
3



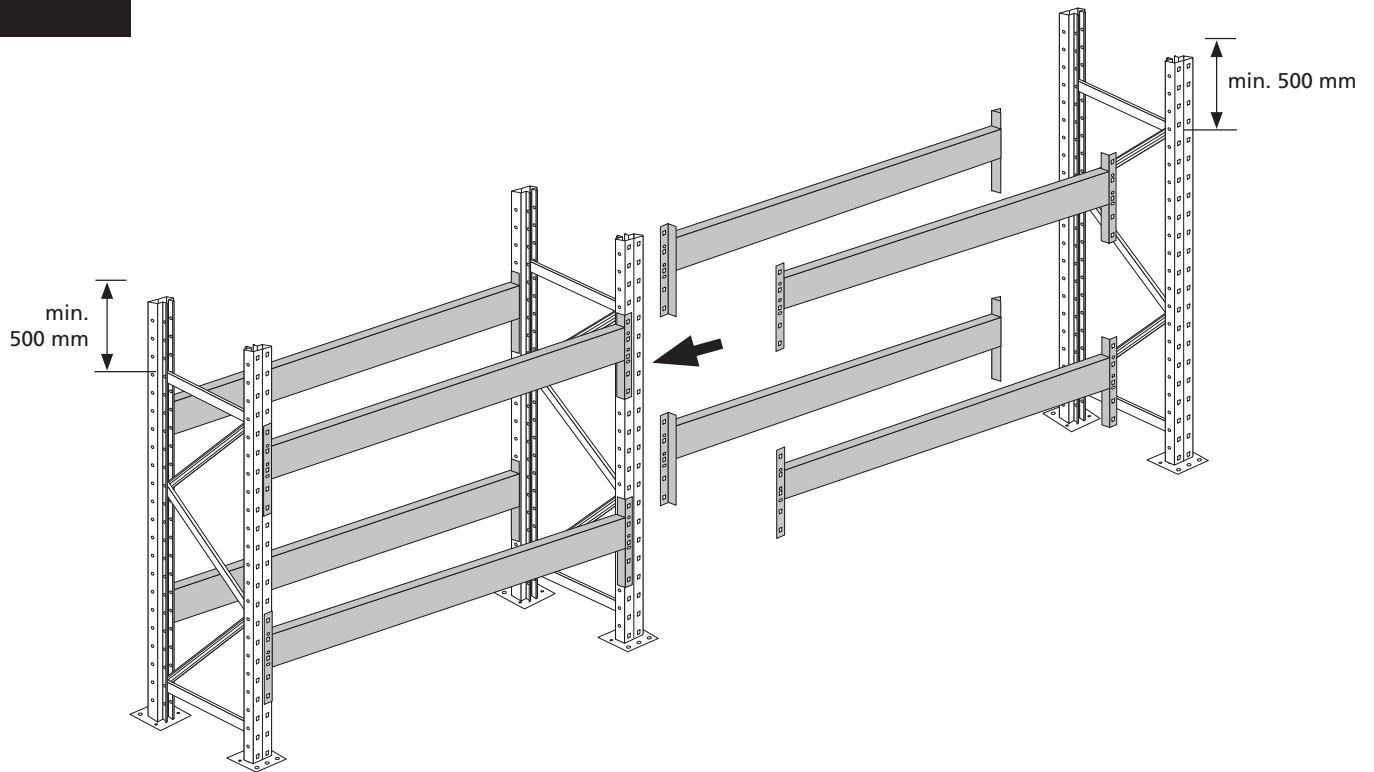
| L m           | X mm    |
|---------------|---------|
| < 1,0         | max. 4  |
| > 1,0 - 4,0   | max. 10 |
| > 4,0 - 10,0  | max. 12 |
| > 10,0 - 15,0 | max. 15 |

DIN 18202/3

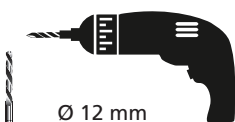
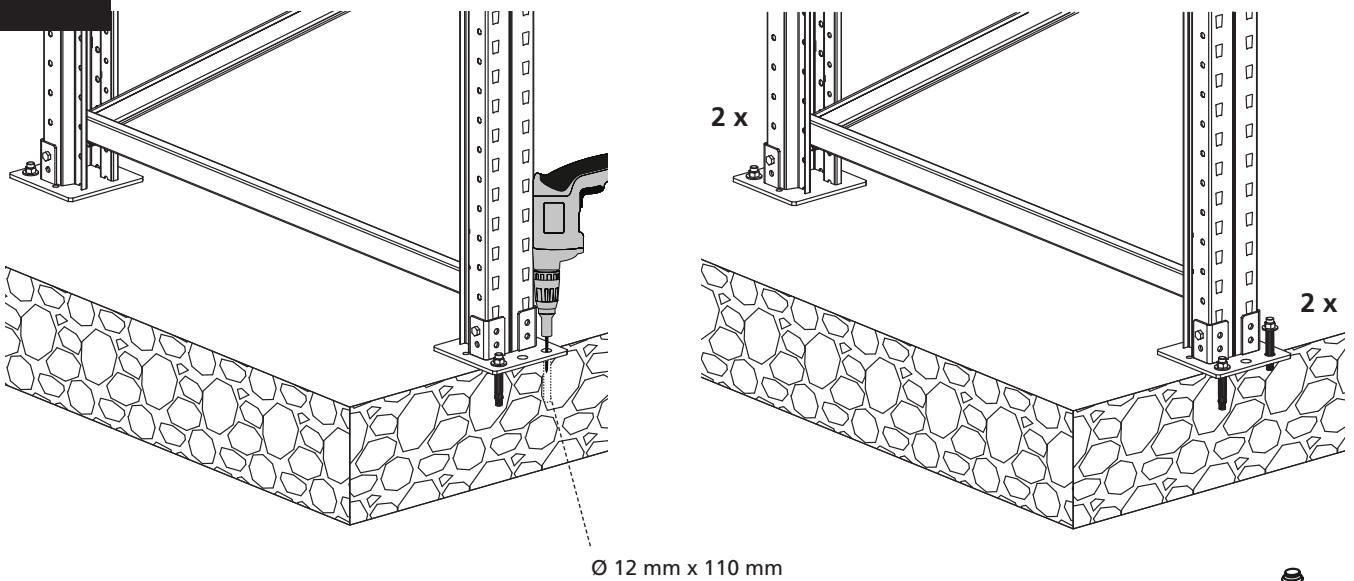




4

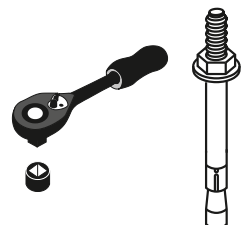


5



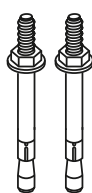
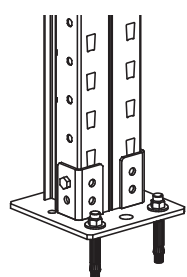
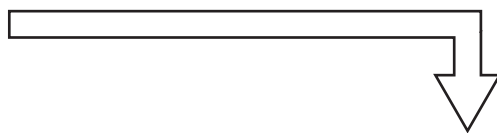
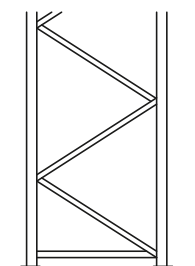
Ø 12 mm

5.1





## 5.1



2

x = 2

2



2

2



2

2



2

2

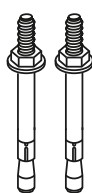
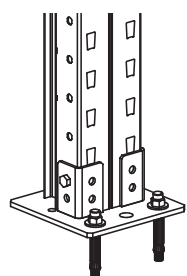
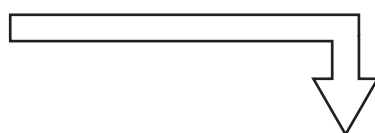
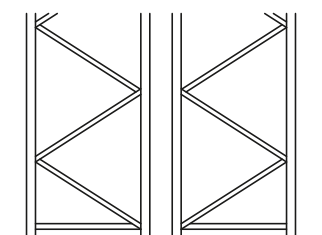


2

2



2



2

x = 2

2



2

2



2

2



2

2



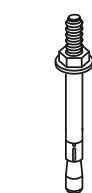
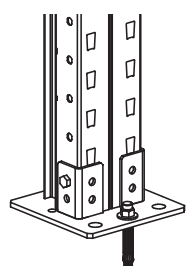
2

2



2

< 500



1

x = 1

2



2

2



2

2



2

2

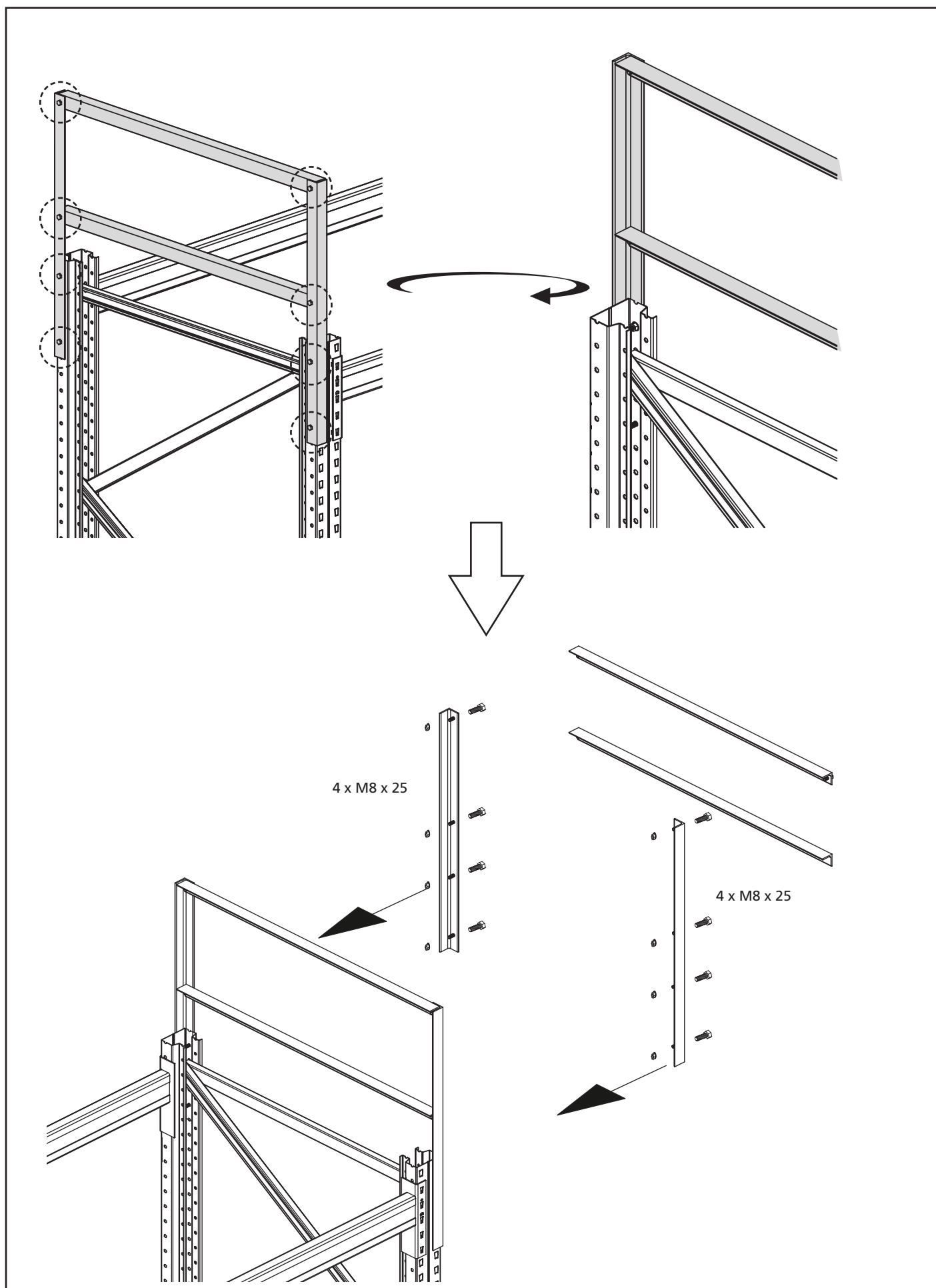


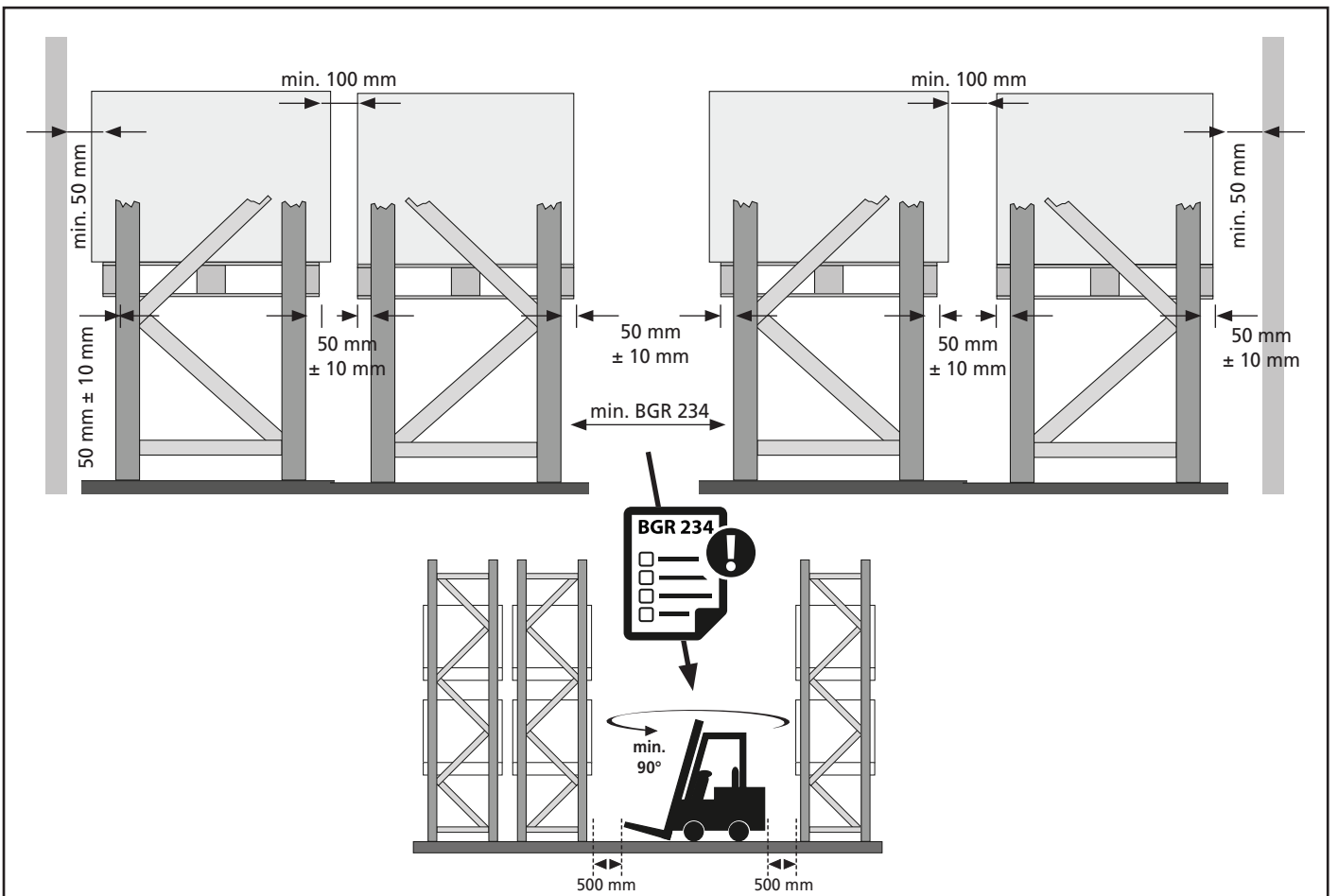
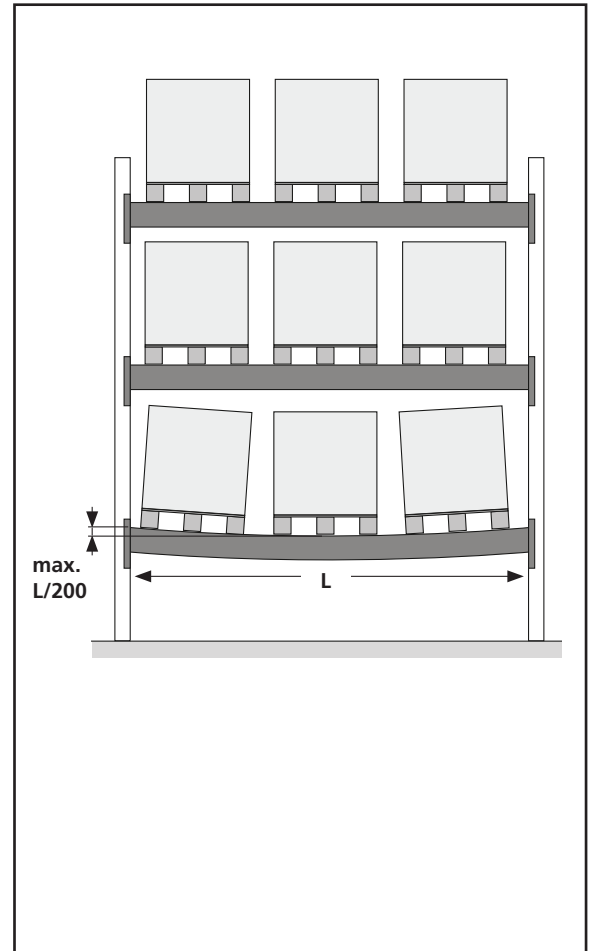
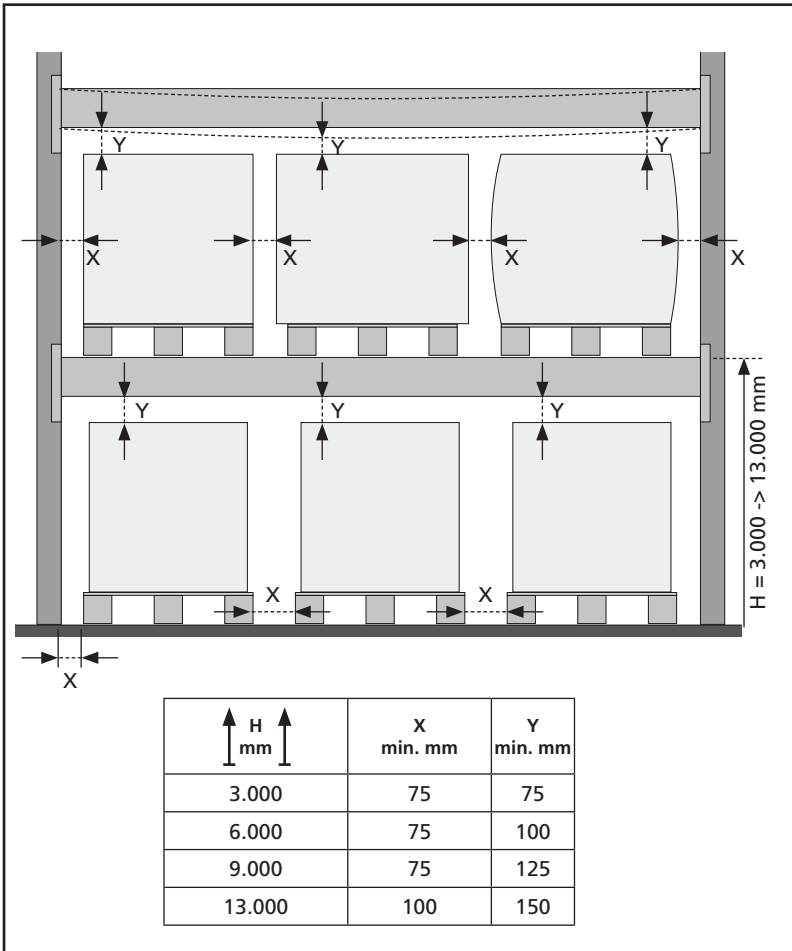
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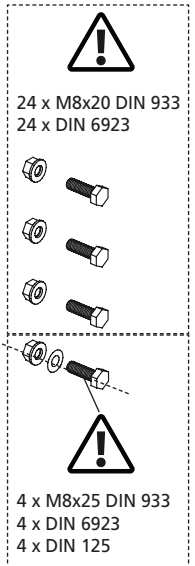
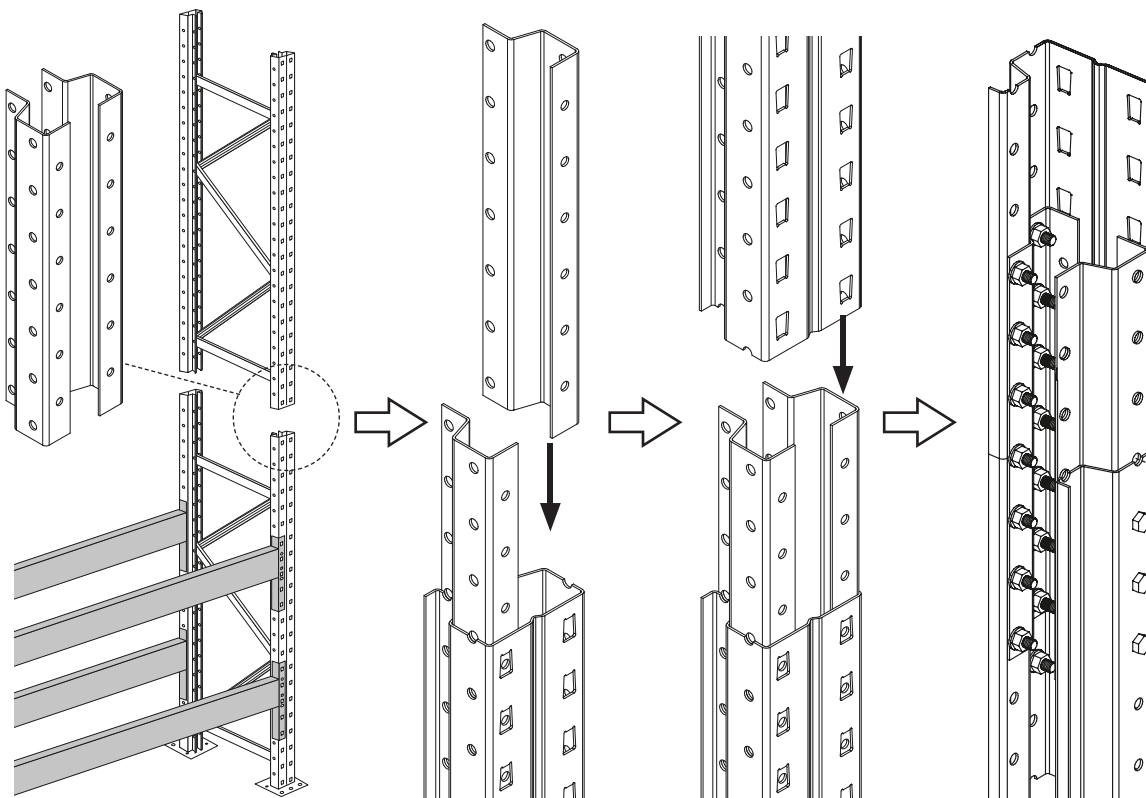
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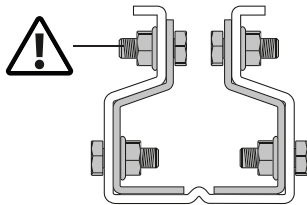
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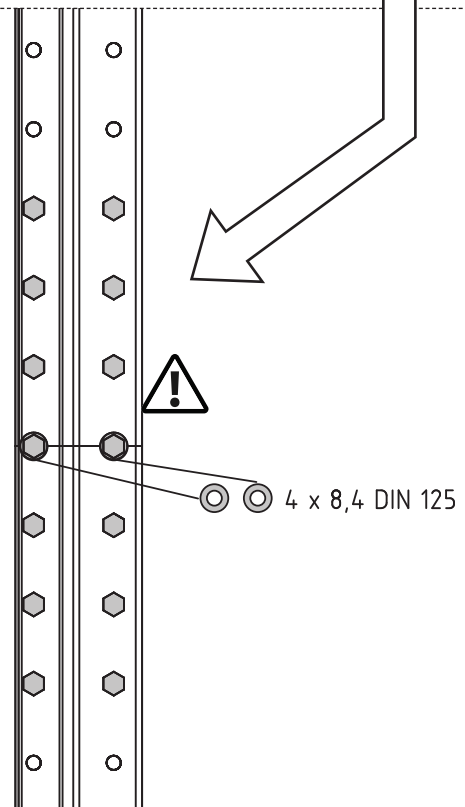
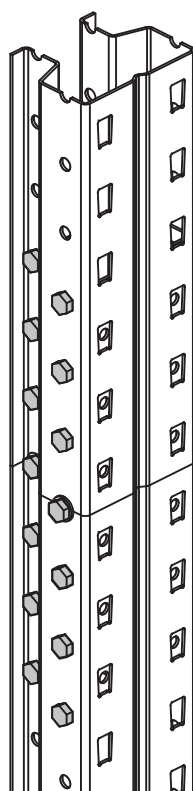
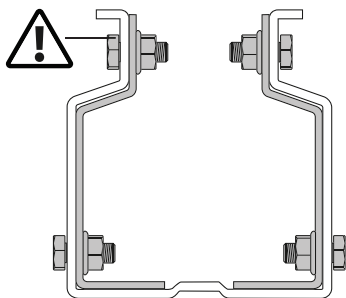


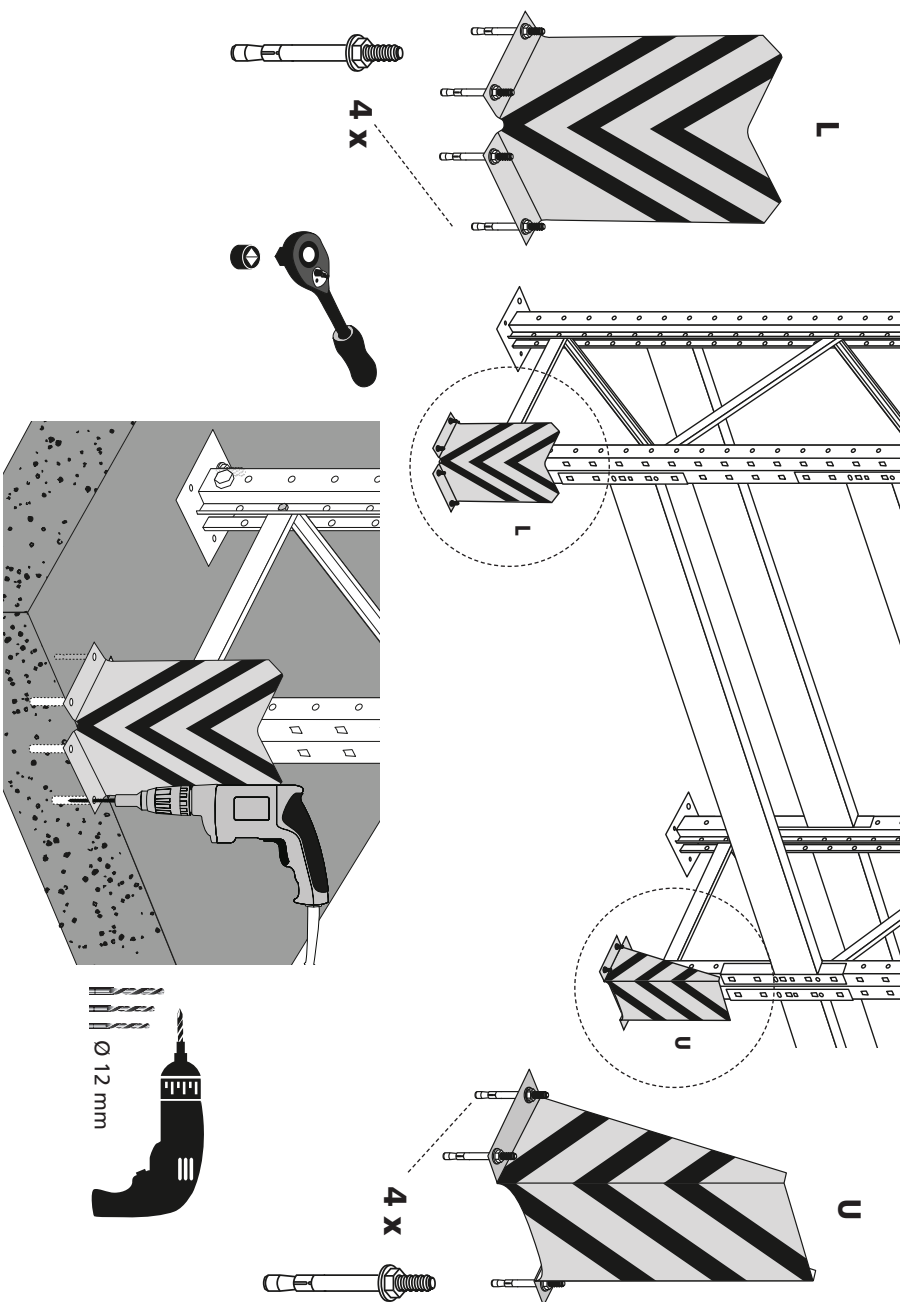
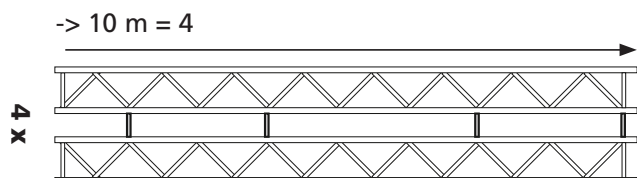
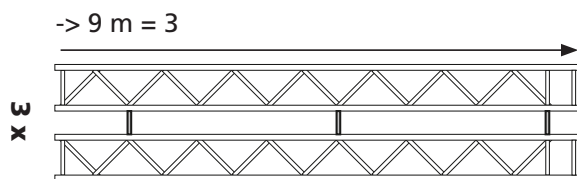
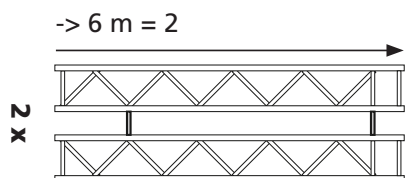
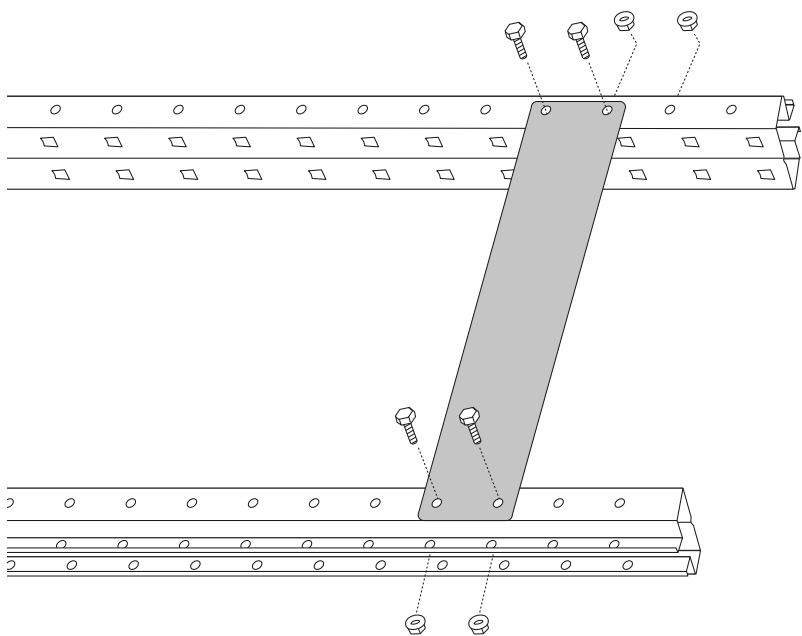


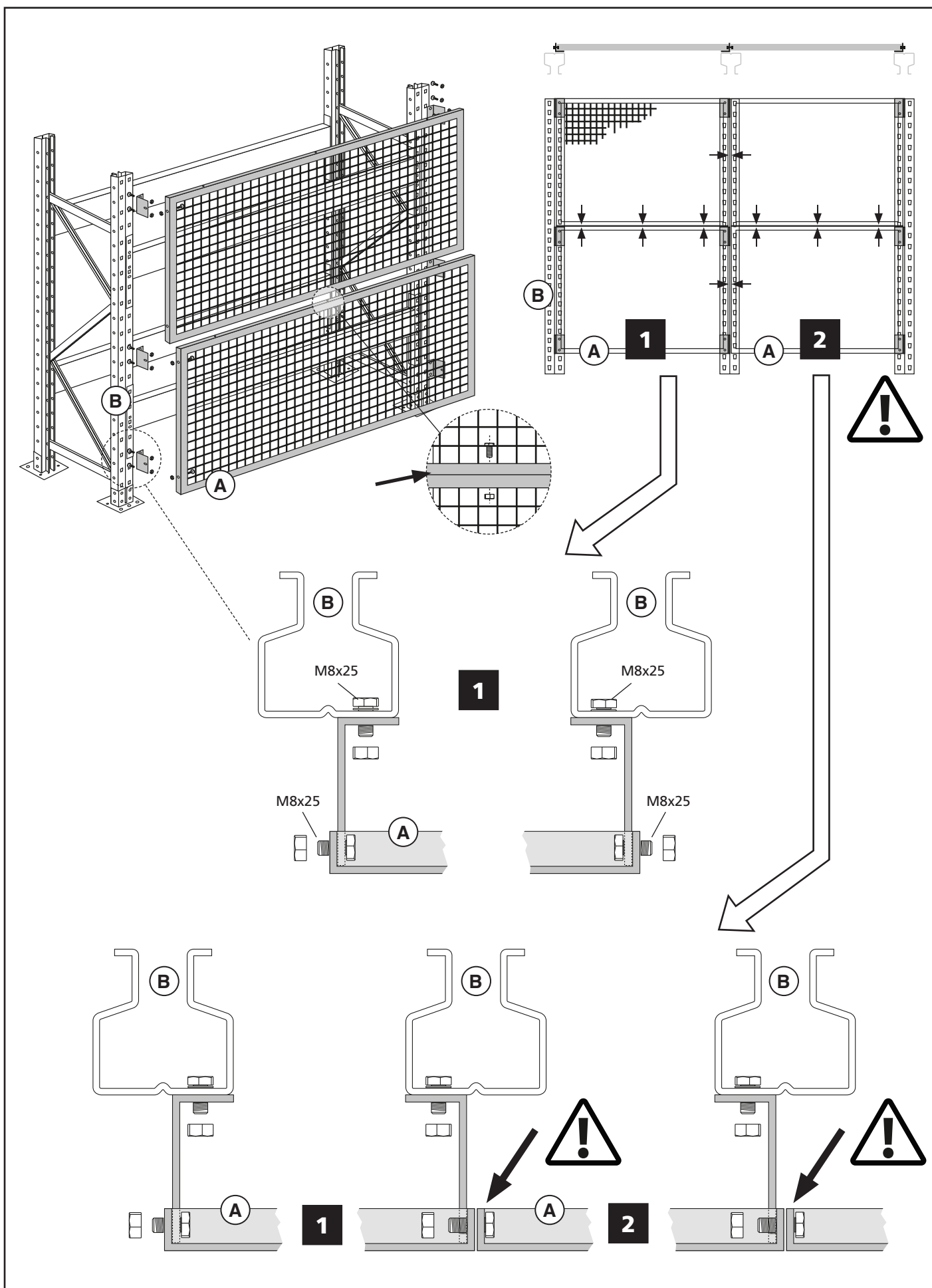
**Typ S610-N / S620-N / S625-N**

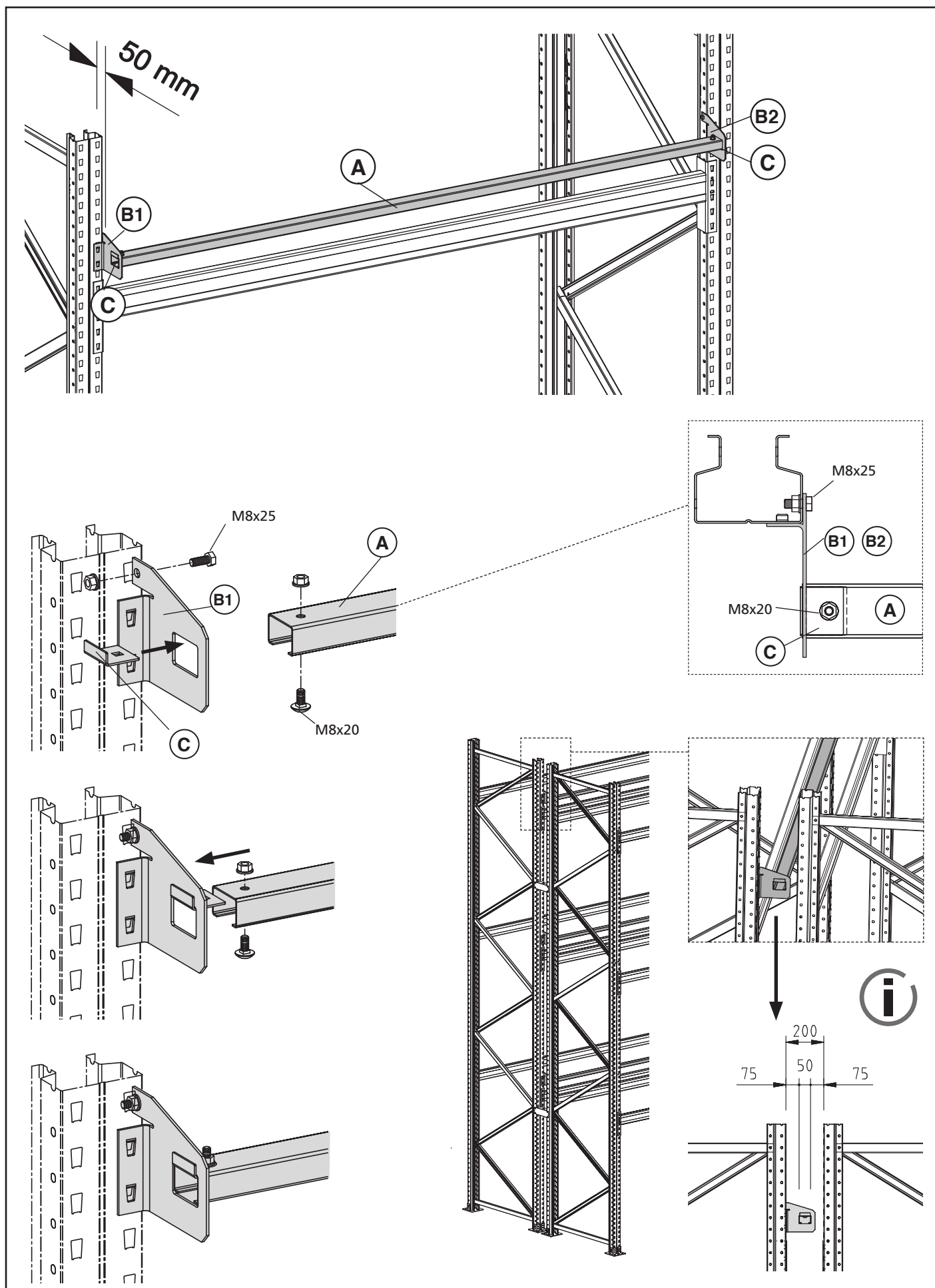


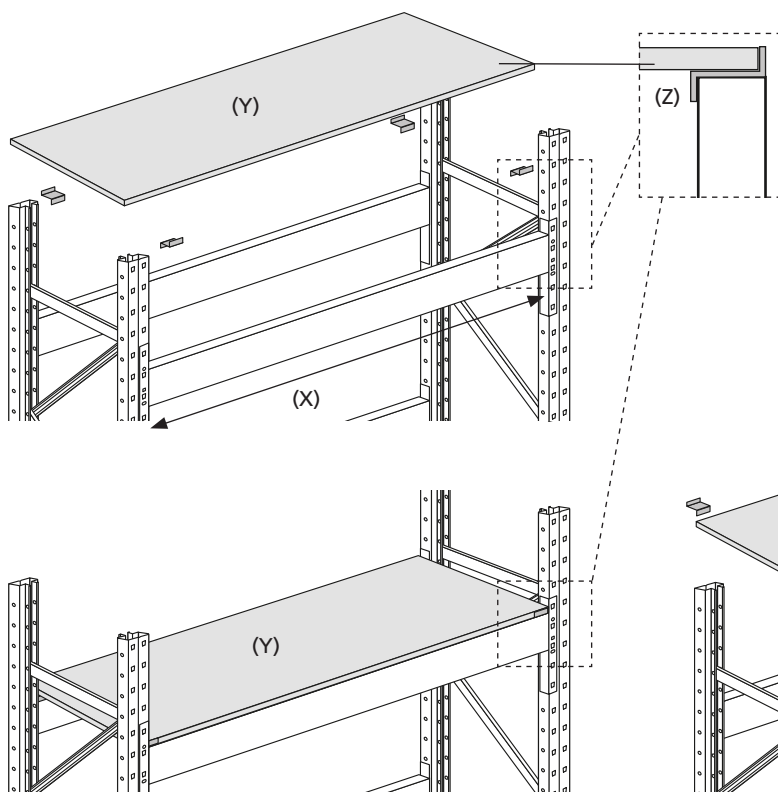
**Typ S635-N**





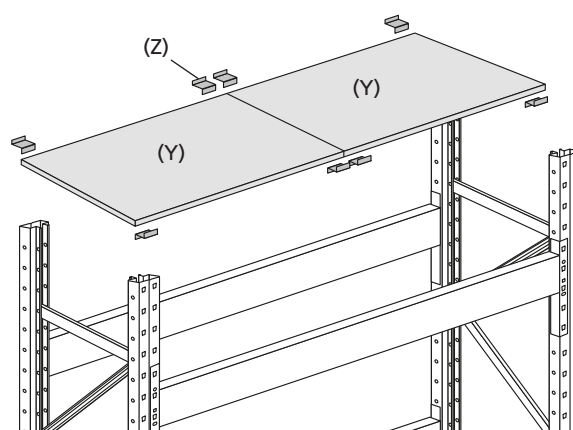




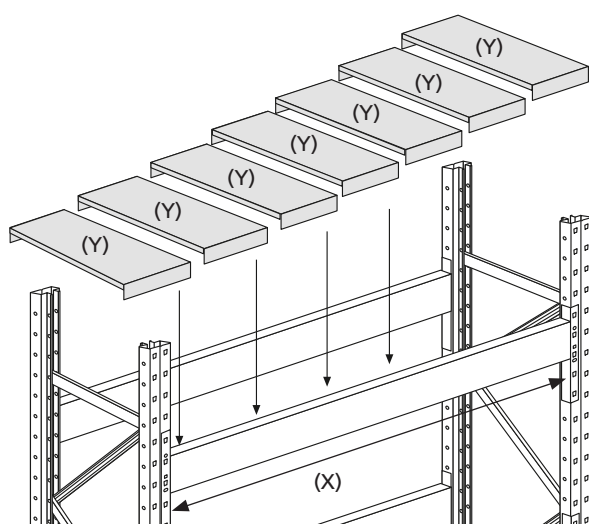


| X        | Y | Z |
|----------|---|---|
| 1.825 mm | 1 | 4 |
| 2.225 mm | 1 | 4 |
| 2.700 mm | 1 | 4 |
| 3.600 mm | 2 | 8 |

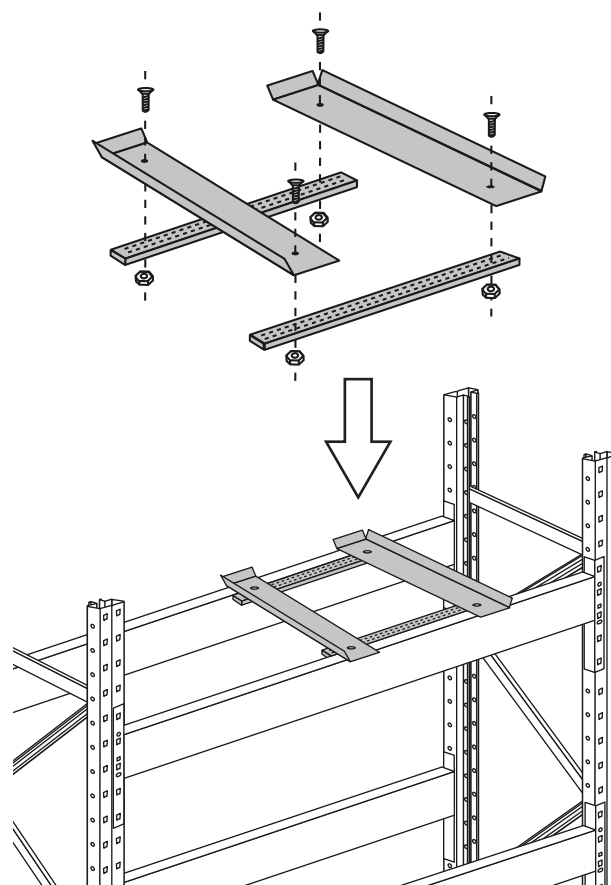
1.825 -> 2.700 mm

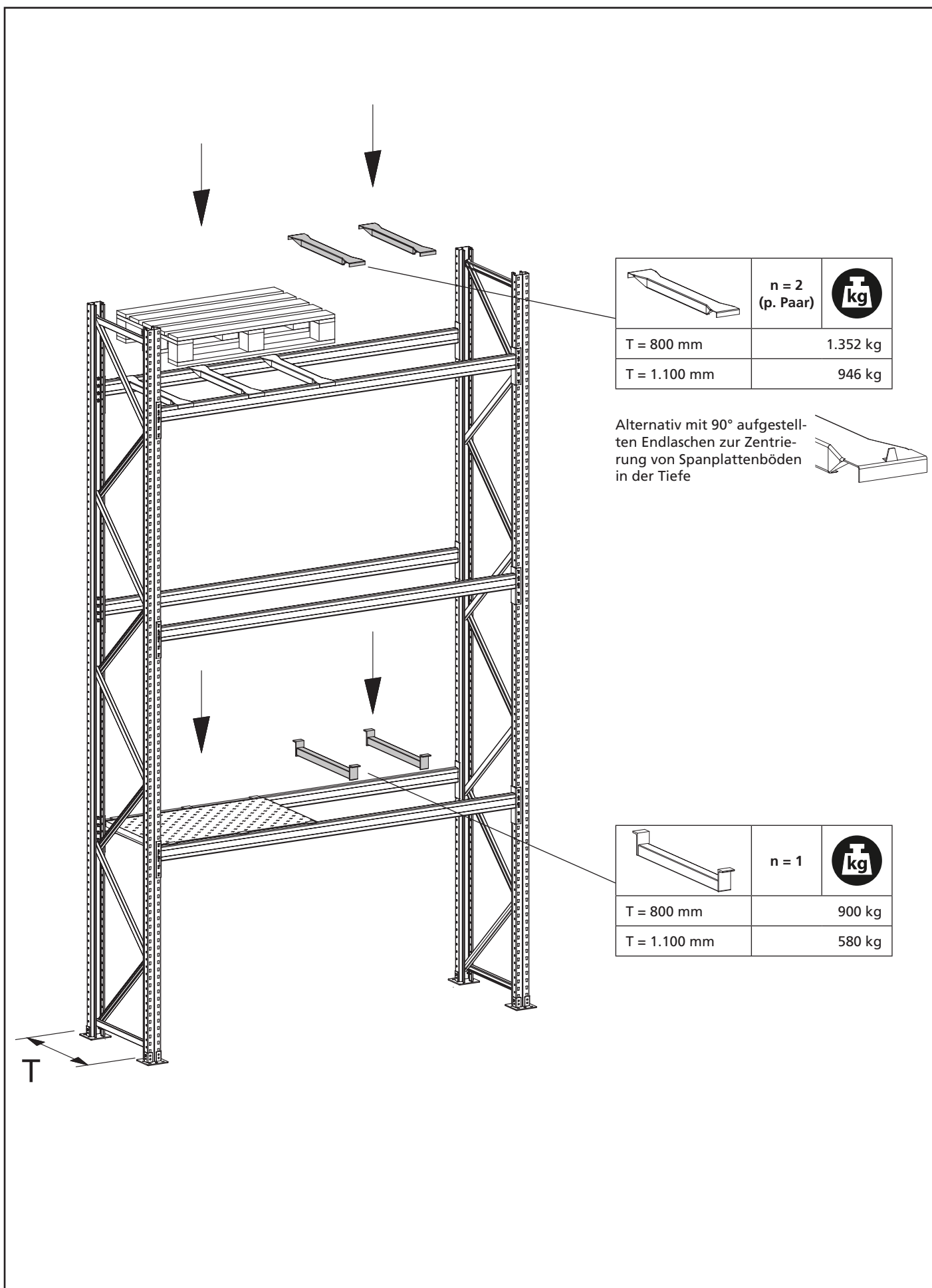


-> 3.600 mm



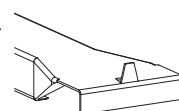
| X        | Y<br>300 mm | Y<br>325 mm |
|----------|-------------|-------------|
| 1.825 mm | 5           | 1           |
| 2.225 mm | 2           | 5           |
| 2.700 mm | 9           | -           |
| 3.600 mm | 12          | -           |



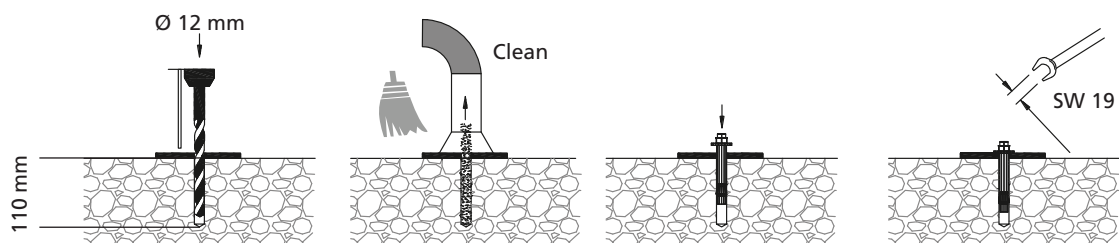
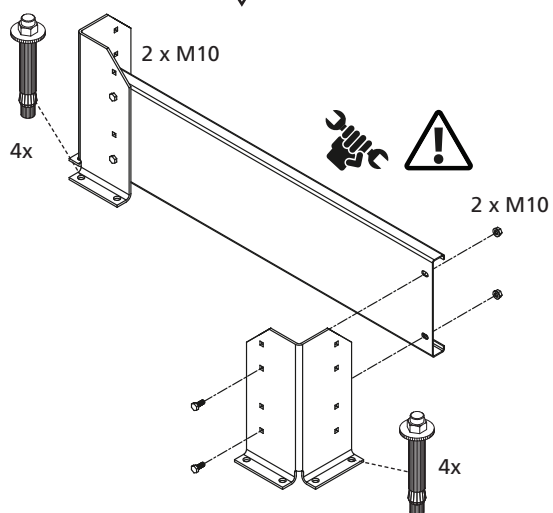
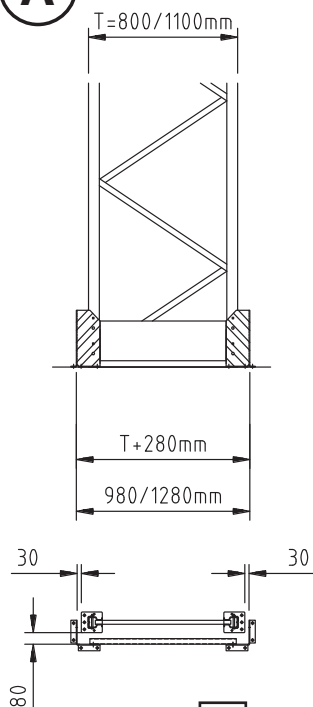


|              |                           |          |
|--------------|---------------------------|----------|
|              | <b>n = 2</b><br>(p. Paar) |          |
| T = 800 mm   |                           | 1.352 kg |
| T = 1.100 mm |                           | 946 kg   |

Alternativ mit 90° aufgestellten Endlaschen zur Zentrierung von Spanplattenböden in der Tiefe



|              |              |        |
|--------------|--------------|--------|
|              | <b>n = 1</b> |        |
| T = 800 mm   |              | 900 kg |
| T = 1.100 mm |              | 580 kg |

**A****B**